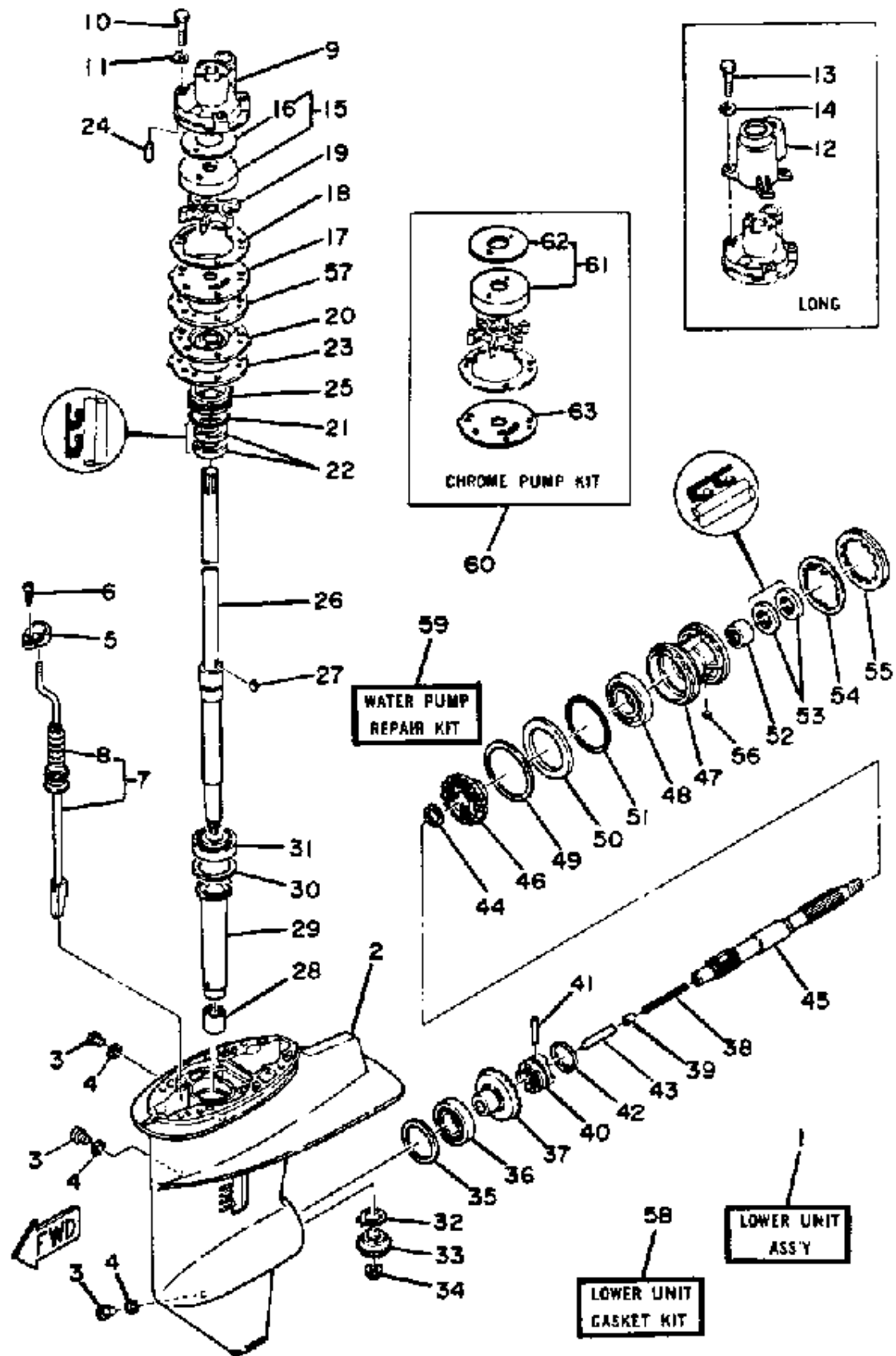


LOWER DRIVE 1

Ref No.	Part Number	Description	Qty	Remarks
1	689-45300-06-EK	LOWER UNIT ASSEMBLY	1	
2	689-45300-16-EK	LOWER UNIT ASSEMBLY	1	U.R. LONG
3	90340-08M04-00	PLUG, STRAIGHT SCREW	3	
4	90430-08020-00	.GASKET	3	
5	689-44176-01-00	BRACKET	1	
6	97780-50110-00	SCREW, PAN HEAD	1	
7	664-44150-01-00	SHIFT CAM ASSEMBLY	1	U.R. SHORT_
7	664-44150-11-00	SHIFT CAM ASSEMBLY	1	U.R. LONG_
9	689-44311-03-00	HOUSING, WATER PUMP	1	
10	90101-06M56-00	BOLT	3	
11	90209-06M04-00	WASHER	3	
12	689-44312-00-5B	COVER, WATER PUMP HOUSING	1	LONG_
13	97395-06035-00	BOLT, HEXAGON	3	LONG_
14	92990-06600-00	.WASHER, PLATE	3	LONG_
15	689-W4432-02-00	INSERT CARTRIDGE COMP	1	
16	689-44367-01-00	. DAMPER, WATER SEAL	1	
17	689-44323-03-00	OUTER PLATE, CARTRIDGE	1	
18	689-44324-A0-00	GASKET, CARTRIDGE	1	
19	689-44352-02-00	IMPELLER	1	
20	689-44325-02-5B	PROTECTOR, OIL SEAL	1	

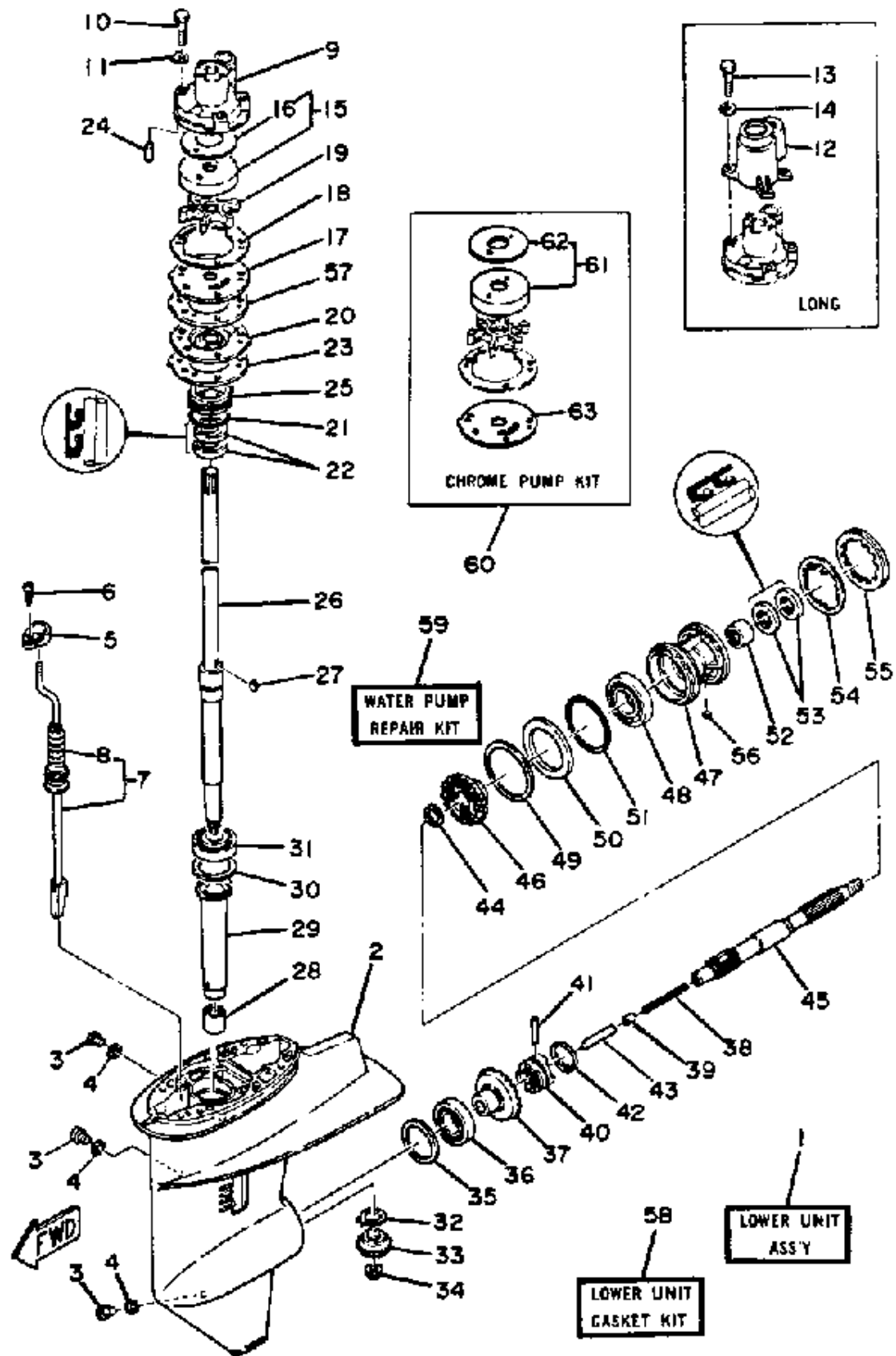
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LOWER DRIVE 1

Ref No.	Part Number	Description	Qty	Remarks
21	93210-40M10-00	O-RING	1	
22	93101-22067-00	.OIL SEAL	2	
23	689-44315-01-00	GASKET, WATER PUMP	1	
24	93604-10M03-00	.PIN, DOWEL	2	
25	689-45344-00-94	COVER, OIL SEAL	1	
26	689-45501-00-00	DRIVE SHAFT COMP.	1	U.R. SHORT_
26	689-45501-10-00	DRIVE SHAFT COMP.	1	U.R. LONG_
28	93315-017U4-00	BEARING, CYLINDRICAL	1	
29	689-45536-00-00	SLEEVE, DRIVE SHAFT	1	
30	664-45587-00-05	SHIM 3	1	U.R._
30	664-45587-01-12	SHIM (T:0.12MM)	1	U.R._
30	664-45587-01-30	SHIM (T:0.30MM)	1	U.R._
30	664-45587-01-50	SHIM (T:0.50MM)	1	U.R._
30	664-45587-00-08	SHIM 3	1	U.R._
31	93332-000U4-00	BEARING	1	
32	664-45552-00-00	BEARING, PLAIN	1	
33	689-45551-00-00	PINION	1	
34	90179-09M02-00	NUT	1	
35	664-45567-00-05	SHIM	1	U.R._
35	664-45567-00-08	SHIM	1	U.R._

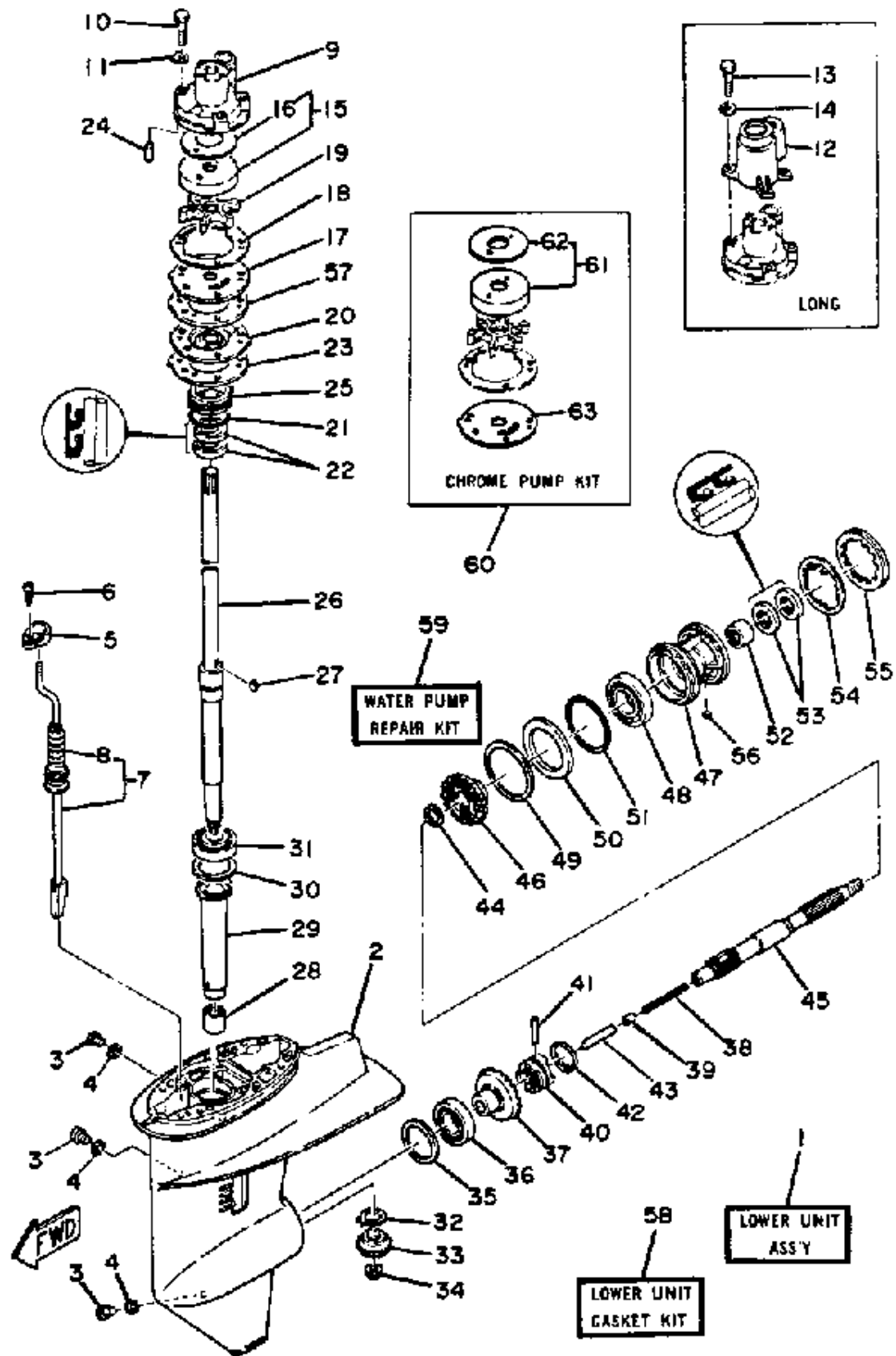
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LOWER DRIVE 1

Ref No.	Part Number	Description	Qty	Remarks
35	664-45567-01-12	SHIM (T:0.12MM)	1	U.R._
35	664-45567-01-30	SHIM (T0.30MM)	1	U.R._
35	664-45567-01-50	SHIM (T:0.50MM)	1	U.R._
36	93332-00005-00	BEARING	1	
37	689-45560-00-00	GEAR	1	
38	90501-10065-00	SPRING, COMPRESSION	1	
39	648-45634-00-00	SLIDE, SHAFT	1	
40	664-45631-00-00	CLUTCH, DOG	1	
41	90250-05010-00	PIN, STRAIGHT	1	
42	648-45633-00-00	RING, CROSS PIN	1	
43	648-45635-00-00	PLUNGER, SHIFT	1	
44	90201-20417-00	WASHER, PLATE	1	
45	689-45611-01-00	SHAFT, PROPELLER	1	
46	689-45571-00-00	GEAR	1	
47	689-45331-01-94	HOUSING, BEARING	1	
48	93306-00612-00	BEARING	1	
49	664-45577-00-05	SHIM	1	U.R._
49	664-45577-00-08	SHIM	1	U.R._
49	664-45577-01-12	SHIM (T:0.12MM)	1	U.R._
49	664-45577-01-30	SHIM (T:0.30MM)	1	U.R._

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LOWER DRIVE 1

Ref No.	Part Number	Description	Qty	Remarks
49	664-45577-01-50	SHIM (T:0.50MM)	1	U.R._
50	664-45576-00-00	WASHER, THRUST	1	U.R._
51	93210-60MA3-00	.O-RING	1	
52	93315-22004-00	BEARING	1	
53	93101-20M07-00	.OIL SEAL	2	
54	90214-45M02-00	WASHER, CLAW	1	
55	664-45384-00-00	NUT	1	
56	90282-04010-00	KEY, STRAIGHT	1	
57	689-44316-00-00	GASKET, WATER PUMP PUMP	1	
58	689-W0001-22-00	LOWER UNIT GASKET KIT	1	
59	689-W0078-06-00	WATER PUMP REPAIR KIT	1	
60	689-W0078-3A-00	CHROME PUMP KIT	1	
61	689-W4432-61-00	. INSERT CARTRIDGE COMP	1	
62	689-44367-01-00	. . DAMPER, WATER SEAL	1	
63	689-44323-43-00	. OUTER PLATE, CARTRIDGE	1	