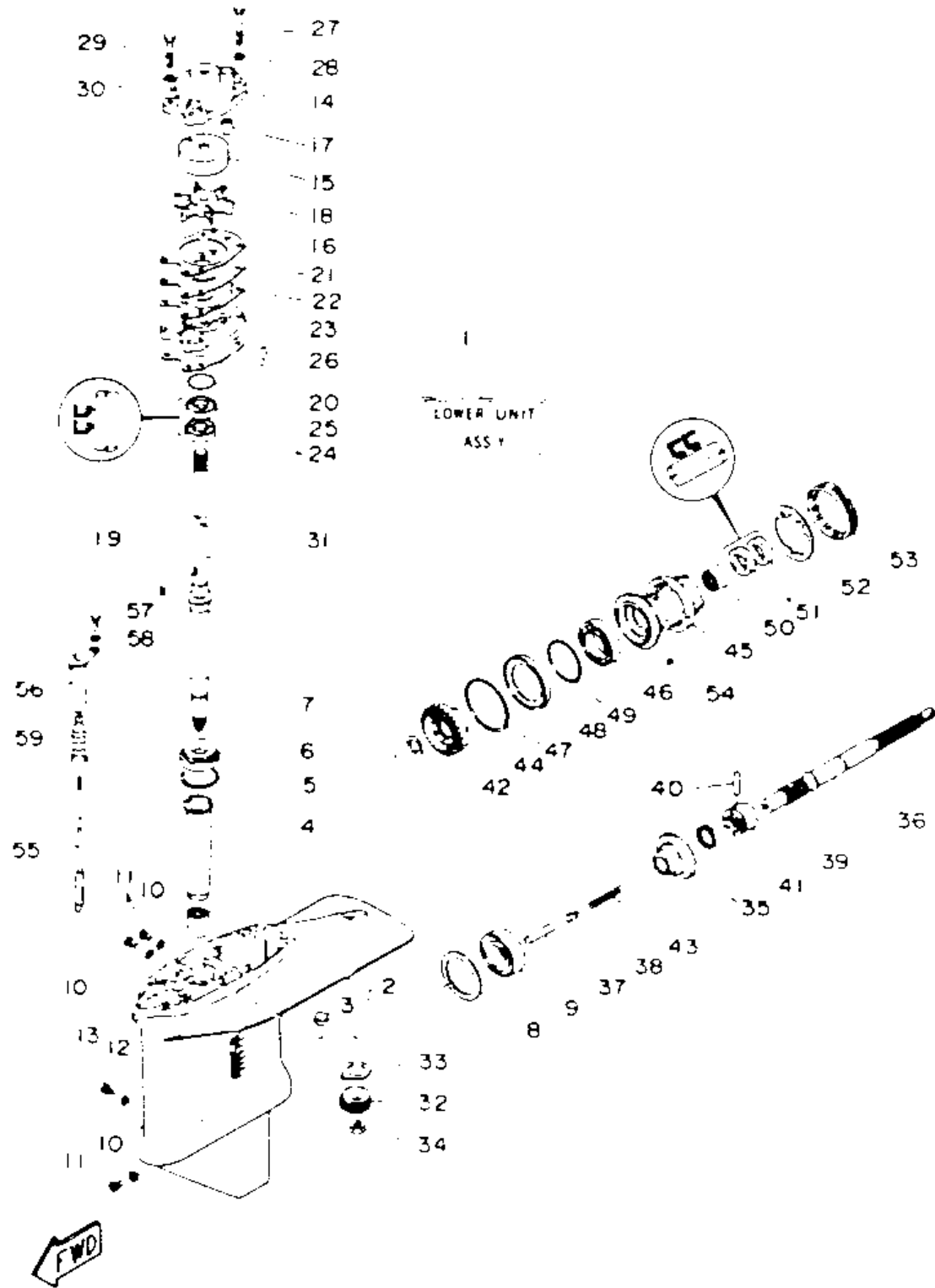


LOWER DRIVE 1

Ref No.	Part Number	Description	Qty	Remarks
1	6E9-45300-11-EJ	LOWER UNIT ASSEMBLY	1	
2	679-W4531-01-EJ	CASING, LOWER	1	
3	90338-22168-00	PLUG	1	
4	93315-32224-00	BEARING	1	
5	679-45536-00-00	SLEEVE, DRIVE SHAFT	1	
6	663-45587-01-18	SHIM (T:0.18MM)	1	UR
6	663-45587-01-15	SHIM (T:0.15MM)	1	UR
6	663-45587-01-12	SHIM (T:0.12MM)	1	UR
6	663-45587-01-10	SHIM (T:0.10MM)	1	UR
6	663-45587-01-30	SHIM (T:0.30MM)	1	UR
6	663-45587-01-50	SHIM (T:0.50MM)	1	UR
6	663-45587-01-40	SHIM (T:0.40MM)	1	UR
7	93332-00001-00	BEARING	1	
8	663-45567-01-10	SHIM (T:0.10MM)	1	UR
8	663-45567-01-12	SHIM (T:0.12MM)	1	UR
8	663-45567-01-15	SHIM (T:0.15MM)	1	UR
8	663-45567-01-18	SHIM (T:0.18MM)	1	UR
8	663-45567-01-40	SHIM (T:0.40MM)	1	UR
8	663-45567-01-30	SHIM (T:0.30MM)	1	UR
8	663-45567-01-50	SHIM (T:0.50MM)	1	UR

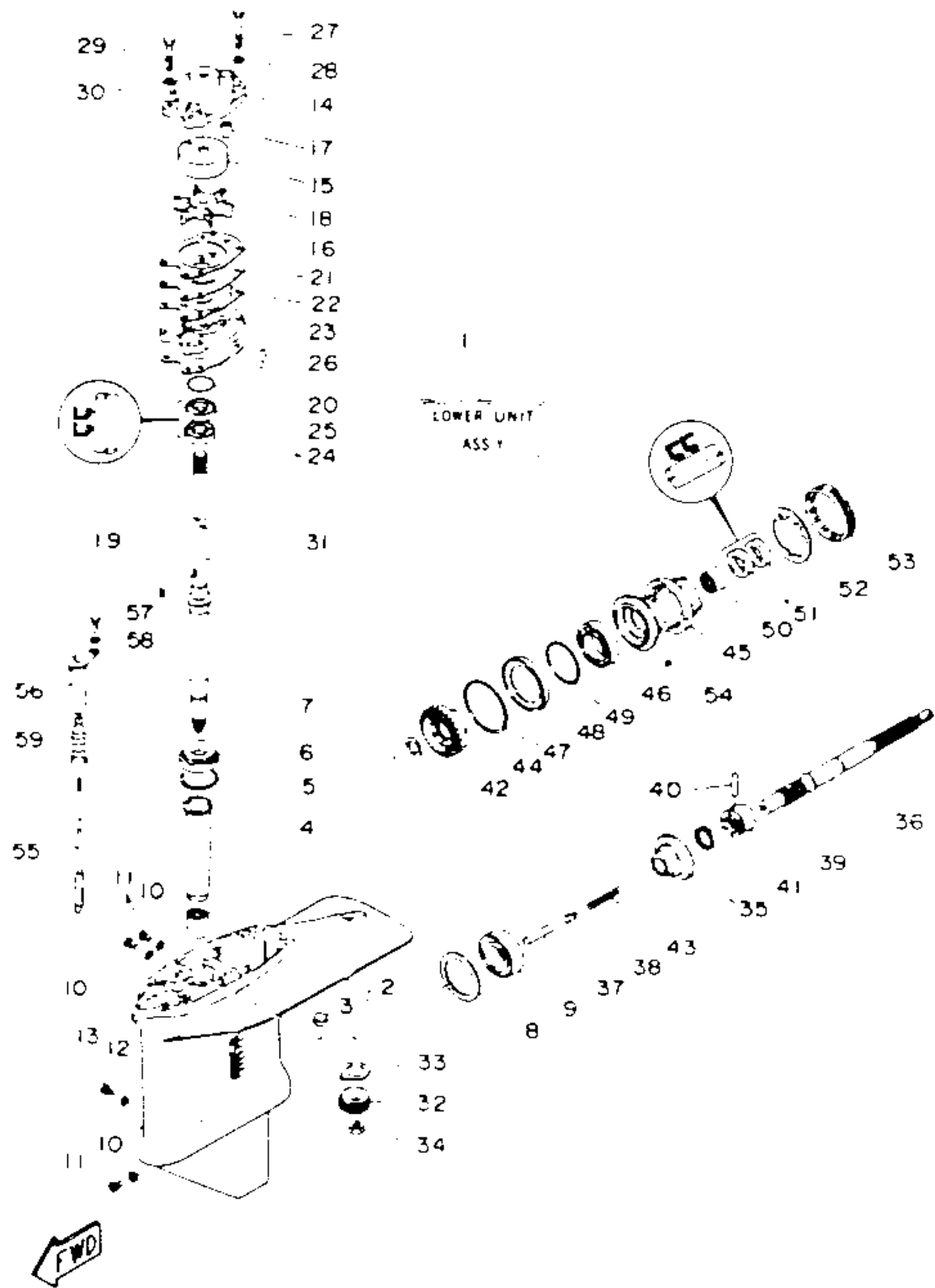
CONTINUED ON NEXT FRAME >



LOWER DRIVE 1

Ref No.	Part Number	Description	Qty	Remarks
9	93332-00003-00	BEARING	1	
10	90430-08020-00	.GASKET	3	
11	90340-08M04-00	PLUG, STRAIGHT SCREW	3	
12	90430-06M03-00	.GASKET	1	
13	90149-06M00-00	SCREW	1	
14	676-44311-00-00	HOUSING, WATER PUMP	1	
15	676-44322-00-00	INSERT, CARTRIDGE	1	
16	676-44315-A0-00	GASKET, WATER PUMP	1	
17	663-44366-00-00	DAMPER, WATER SEAL 2	1	
18	6F5-44352-00-00	IMPELLER	1	
19	90280-04M00-00	KEY, WOODRUFF	1	
20	679-44316-A0-00	GASKET, WATER PUMP	1	
21	676-44323-00-00	OUTER PLATE, CARTRIDGE	1	
22	676-44324-A0-00	GASKET, CARTRIDGE	1	
23	679-44341-00-94	HOUSING, WATER PUMP	1	
24	93101-22067-00	.OIL SEAL	1	
25	93210-41042-00	O-RING	1	
26	93604-08062-00	PIN, DOWEL	2	
27	97395-08055-00	BOLT	2	
28	92990-08600-00	.WASHER, PLATE	2	

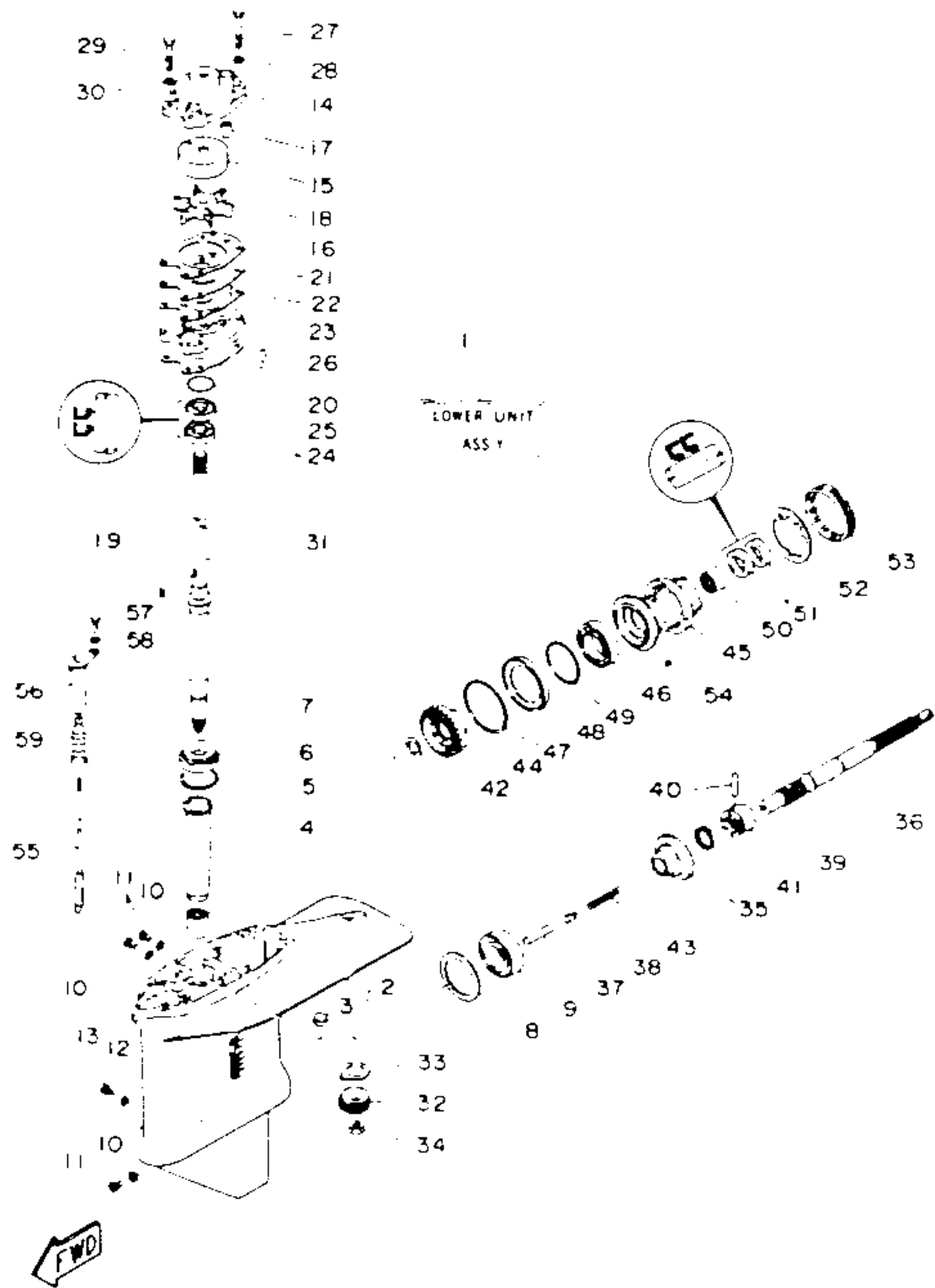
CONTINUED ON NEXT FRAME >



LOWER DRIVE 1

Ref No.	Part Number	Description	Qty	Remarks
29	97395-08045-00	BOLT	2	
30	92990-08600-00	.WASHER, PLATE	2	
31	679-45501-10-00	DRIVE SHAFT COMP.	1	
32	6H9-45551-00-00	PINION	1	
33	663-45552-00-00	BEARING, PLAIN	1	
34	90170-12138-00	NUT	1	
35	679-45560-00-00	GEAR	1	
36	679-45611-01-00	SHAFT, PROPELLER	1	
37	676-45635-00-00	PLUNGER, SHIFT	1	
38	663-45634-00-00	SLIDE, SHIFT	1	
39	663-45631-01-00	CLUTCH, DOG	1	
40	90250-06023-00	PIN, STRAIGHT	1	
41	663-45633-00-00	RING, CROSS PIN	1	
42	90201-22429-00	WASHER, PLATE	1	
43	90501-16M01-00	SPRING, COMPRESSION	1	
44	679-45571-00-00	GEAR	1	
45	679-45331-00-94	HOUSING, BEARING	1	
46	93306-00702-00	BEARING	1	
47	663-45577-01-18	SHIM (T:0.18MM)	1	UR
47	663-45577-01-15	SHIM (T:0.15MM)	1	UR

CONTINUED ON NEXT FRAME >



LOWER DRIVE 1

Ref No.	Part Number	Description	Qty	Remarks
47	663-45577-01-12	SHIM (T:0.12MM)	1	UR
47	663-45577-01-10	SHIM (T:0.10MM)	1	UR
47	663-45577-01-30	SHIM (T:0.30MM)	1	UR
47	663-45577-01-50	SHIM (T:0.50MM)	1	UR
47	663-45577-01-40	SHIM (T:0.40MM)	1	UR
48	663-45576-00-00	WASHER, THRUST	1	
49	93210-66M98-00	O-RING	1	
50	93317-22204-00	BEARING	1	
51	93101-22067-00	.OIL SEAL	2	
52	90214-48M03-00	WASHER, CLAW	1	
53	697-45384-00-00	NUT	1	
54	90282-04010-00	KEY, STRAIGHT	1	
55	679-44150-10-00	SHIFT CAM ASSEMBLY	1	
56	679-44152-00-00	BUSHING, SHIFT CAM	1	
57	97080-06018-00	BOLT	1	
58	92990-06600-00	.WASHER, PLATE	1	
59	650-44147-00-00	BOOT, SHIFT ROD	1	