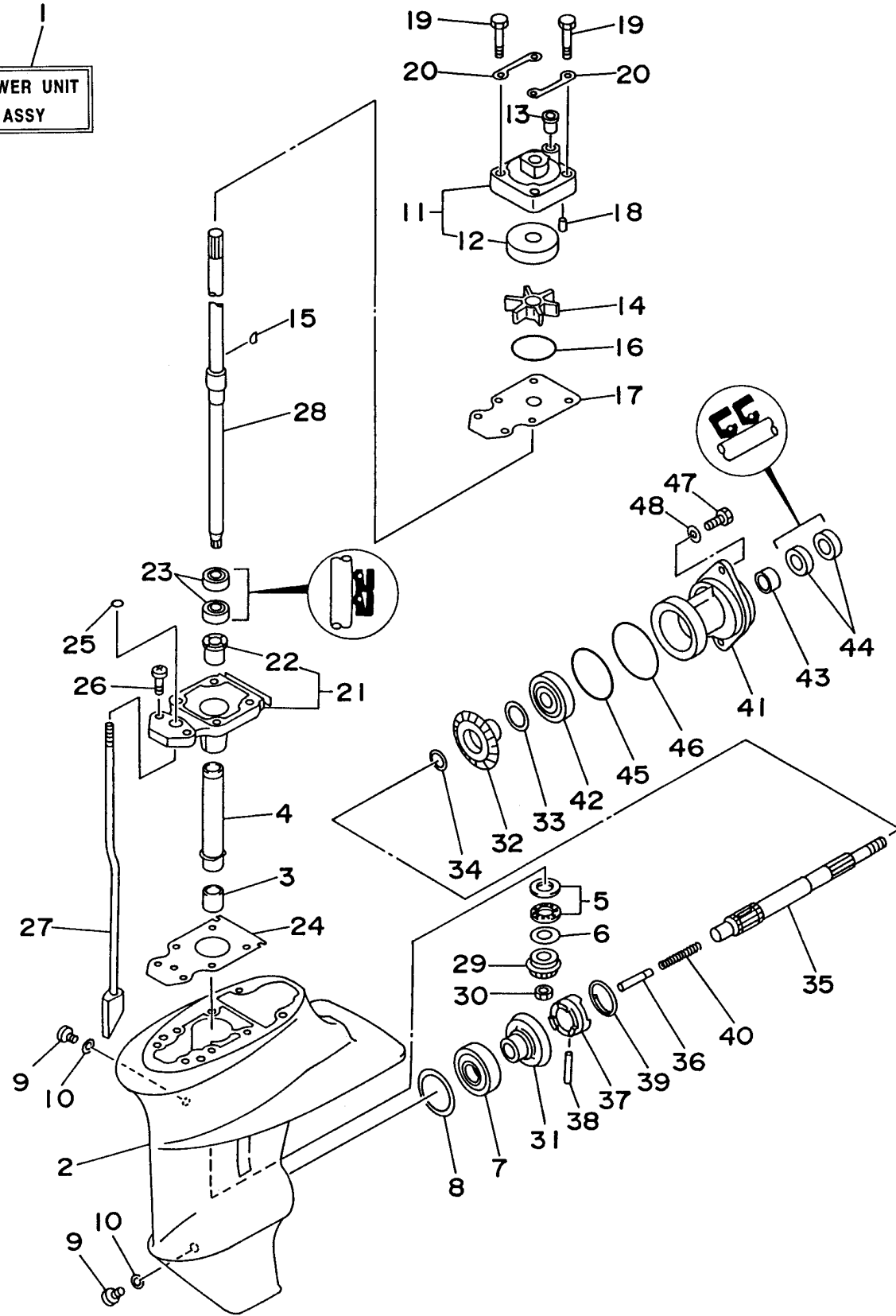


LOWER CASING DRIVE 1

Ref No.	Part Number	Description	Qty	Remarks
1	63V-45300-11-4D	LOWER UNIT ASSEMBLY (REF. #2~48)	1	UR LONG
1	63V-45300-01-4D	LOWER UNIT ASSEMBLY (REF. #2~48)	1	UR SHORT
2	63V-45311-00-4D	CASING, LOWER	1	
3	93315-314V8-00	BEARING	1	
4	63V-45536-00-00	SLEEVE, DRIVE SHAFT	1	
5	93341-414V1-00	BEARING	1	
6	6E8-45587-00-20	SHIM (T:1.20MM)	1	UR
6	6E8-45587-00-13	SHIM (T:1.13MM)	1	UR
7	93332-00005-00	BEARING	1	
8	664-45567-01-40	SHIM (T:0.40MM)	1	UR
8	664-45567-01-18	SHIM (T:0.18MM)	1	UR
8	664-45567-01-15	SHIM (T:0.15MM)	1	UR
8	664-45567-01-10	SHIM (T:0.10MM)	1	UR
8	664-45567-01-50	SHIM (T:0.50MM)	1	UR
8	664-45567-01-30	SHIM (T:0.30MM)	1	UR
8	664-45567-01-12	SHIM (T:0.12MM)	1	UR
9	90340-08M04-00	PLUG, STRAIGHT SCREW	2	
10	90430-08020-00	.GASKET	2	
11	63V-44301-00-00	WATER PUMP HOUSING COMP.	1	
12	63V-44322-00-00	.INSERT, CARTRIDGE	1	

CONTINUED ON NEXT FRAME >

LOWER UNIT
ASSY



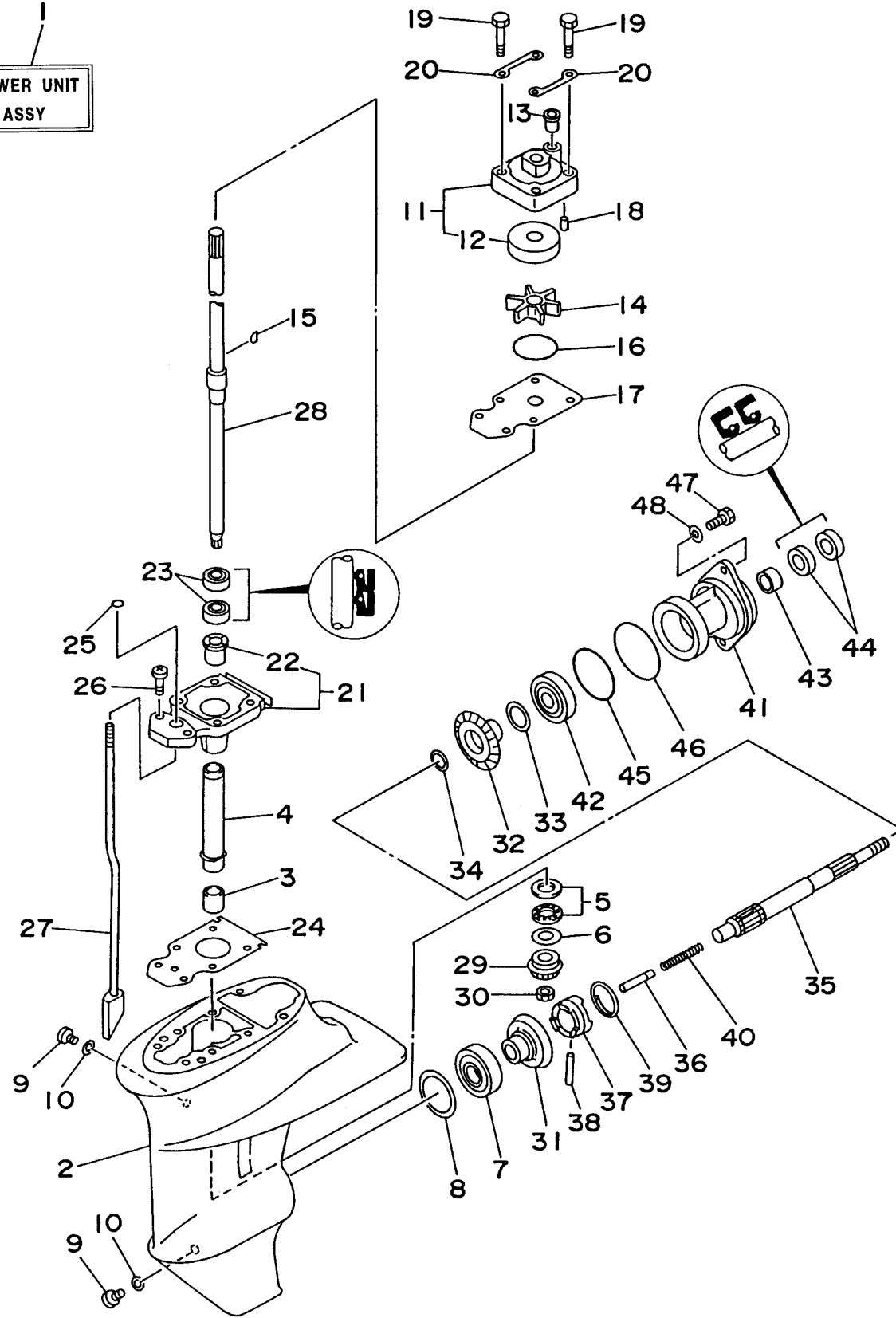
LOWER CASING DRIVE 1

Ref No.	Part Number	Description	Qty	Remarks
13	647-44366-00-00	.DAMPER, WATER SEAL	1	
14	63V-44352-00-00	IMPELLER	1	
15	664-44338-00-00	.KEY, WOODRUFF	1	
16	93210-44704-00	O-RING	1	
17	63V-44323-00-00	.OUTER PLATE, CARTRIDGE	1	
18	93604-10M03-00	.PIN, DOWEL	2	
19	97080-08045-00	BOLT	4	
20	63V-44328-00-00	PLATE	2	
21	63V-45331-00-5B	HOUSING, BEARING	1	
22	626-45316-09-00	.BUSHING, DRIVE SHAFT	1	
23	93101-20048-00	.OIL SEAL	2	
24	63V-45315-A0-00	.PACKING, LOWER CASING	1	
25	93210-06ME6-00	.O-RING	1	
26	98980-08025-00	SCREW, BIND (98902-08025-00)	2	
27	63V-44150-00-00	SHIFT CAM ASSY	1	UR SHORT
27	63V-44150-10-00	SHIFT CAM ASSEMBLY	1	UR LONG
28	63V-45510-10-00	DRIVE SHAFT ASSEMBLY	1	UR LONG
28	63V-45510-00-00	DRIVE SHAFT ASSEMBLY	1	UR SHORT
29	6E7-45551-00-00	PINION (13T)	1	
30	90179-08M06-00	NUT	1	

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LOWER UNIT
ASSY



LOWER CASING DRIVE 1

Ref No.	Part Number	Description	Qty	Remarks
31	6E7-45560-00-00	GEAR	1	
32	6E7-45571-00-00	GEAR 2 (27T)	1	
33	626-45577-00-01	SHIM (T:0.10MM)	1	UR
33	626-45577-00-05	SHIM (T:0.50MM)	1	UR
33	626-45577-00-03	SHIM (T:0.30MM)	1	UR
34	90201-17682-00	WASHER, PLATE	1	
35	683-45611-00-00	SHAFT, PROPELLER	1	
36	650-45635-00-00	PLUNGER, SHIFT	1	
37	682-45631-00-00	CLUTCH, DOG	1	
38	90250-05010-00	PIN, STRAIGHT	1	
39	648-45633-00-00	RING, CROSS PIN	1	
40	90501-14M06-00	SPRING, COMPRESSION	1	
41	683-45361-01-4D	CAP, LOWER CASING	1	
42	93306-00519-00	BEARING	1	
43	93315-317U2-00	BEARING	1	
44	93101-17054-00	.OIL SEAL	2	
45	93210-57M09-00	.O-RING	1	
46	93210-56M80-00	.O-RING	1	
47	97095-06020-00	BOLT	2	
48	92990-06600-00	.WASHER, PLATE	2	

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