

NO IMAGE AVAILABLE

REPAIR KIT

Ref No.	Part Number	Description	Qty	Remarks
1	6H4-JD005-06-00	.. SHAFT SEAL (N472324)	2	
1	6H4-JD005-07-00	.. SHAFT SEAL (N6324S)	2	
1	6H4-JD005-17-00	.. RETAINING RING	4	
1	6H4-JD000-41-00	.. SHAFT BEARING THRUST RING	1	
1	6H4-JD005-11-00	.. RETAINING RING	1	
1	6H1-JD004-62-00	.. SEAL, SNAP & O-RING KIT	1	
1	6H1-JD004-04-00	.. BACK UP WASHER	1	
1	6H1-JD004-32-00	.. SEAL RING ASSY, LARGE	1	
1	6H1-JD005-27-00	.. O-RING	2	
1	6H1-JD005-13-00	.. RETAINING RING	1	
1	6H1-JD004-29-00	BEARING, SNAP & O-RING KIT	1	
1	6H1-JD005-02-00	.. BEARING (U7305B-UA)	2	

90TJR (U, V, W, X & Y)

115TJR (U, V, W, X & Y)

150TJR (U, V, W, X & Y)

200TJR (U, V, W, X & Y)

**ALL THESE MODELS USE THIS SAME PARTS CATALOG.
BE SURE TO ORDER ONLY THOSE PARTS APPLICABLE
TO THE DESIRED MODEL.**

MODELS IN THIS CATALOG

Ref No.	Part Number	Description	Qty	Remarks
----------------	--------------------	--------------------	------------	----------------

JETDRIVE MODELS

COOLING SYSTEM FLUSHING ATTACHMENT

Flushing away salt water regularly can provide extended outboard engine life. All Jetdrive model outboards produced after January 1987 will be modified to allow convenient flushing of the cooling system. Any of your customers who operate in salt water can choose to have a flush adaptor installed on their units as well. The installation procedure involves drilling and tapping a small hole in the Jetdrive lower unit to accept an engine-flush adaptor.

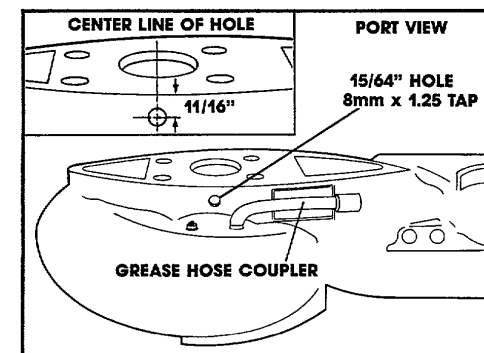
AFFECTED UNITS

All Jetdrive Outboards produced before January 1987.

SERVICE PROCEDURE

NOTE: The following must be performed with the Jetdrive lower unit detached and disassembled. Please refer to the appropriate Jetdrive Operation and Service Manual for disassembly and reassembly instructions.

1. Push the grease hose coupler sideways and remove it from the grease fitting. Temporarily secure the hose out of the way.
2. Use a 15/64" drill bit to drill a hole in the spot indicated in the accompanying illustration, and use an 8mm x 1.25 tap to thread the hole.



3. Use compressed air to remove all metal chips from both inside and outside the casing, and reassemble the Jetdrive unit.
4. If it is desired to flush the engine at this time, follow FLUSHING INSTRUCTIONS, below. Otherwise, install the plug and gasket. Do not overtighten.
5. Unfasten and reattach the lube hose.

FLUSHING INSTRUCTIONS

1. Remove the plug and gasket, install the flush adaptor, and use a hose clamp to connect a garden hose to the adaptor.
2. Turn on the water supply (set to a high-pressure) and run the engine at a fast idle for 15 minutes.

WARNING:

Do not run engine at full throttle, or overheating and subsequent engine damage may occur.

3. Remove the hose and adaptor, and install the plug and washer.

NOTE: The flush adaptor allows flushing of only the outboard's cooling system. To flush the Jetdrive unit, direct water under high pressure into the inlet area.

(For additional information see reverse side)

SERVICE COPY	SER MGR	MECH	MECH	MECH	BINDER
OFFICE COPY	GEN MGR	SALES	PARTS	BINDER	PAGE 1 OF 2

PARTS INFORMATION

PART NUMBER	DESCRIPTION	QTY.	DEALER COST
6E0-28193-00-94	Water Check Plug (Flush Adaptor)	1	
90340-08014-00	Screw Plug (Straight)	1	
90430-08020-00	Gasket for plug	1	

WARRANTY INFORMATION

This bulletin is for information only. No warranty allowance applies.