

LOWER CASING. DRIVE 3 (LF225)

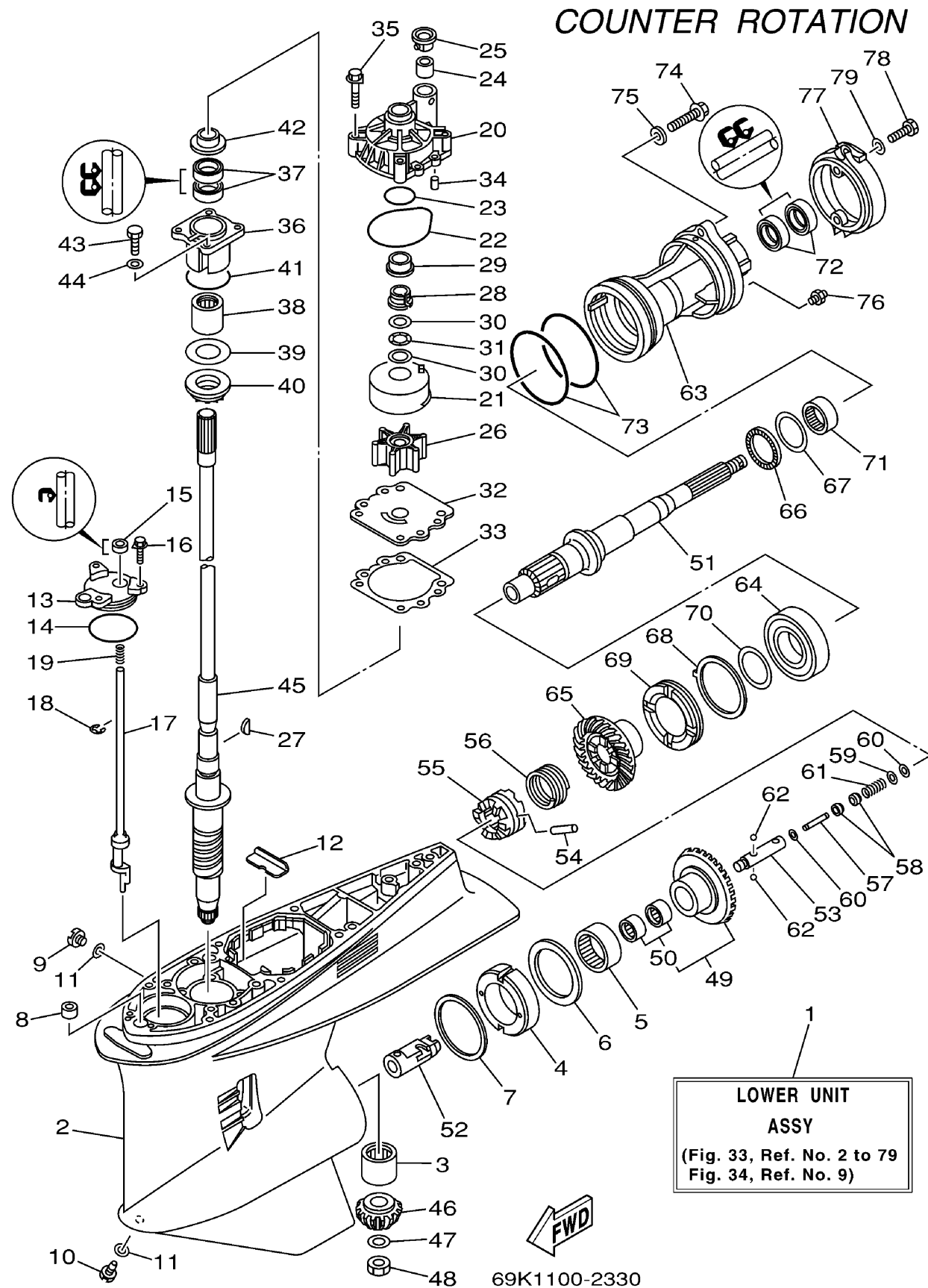
Ref No.	Part Number	Description	Qty	Remarks
1	69K-45300-20-8D	LOWER UNIT ASSY	1	UR X (69K1)
1	69K-45300-30-8D	LOWER UNIT ASSY	1	UR U (69K1)
2	61A-45301-03-8D	CASING, LOWER	1	(69K1)
3	93311-832V2-00	BEARING	1	(69K1)
4	61B-45538-01-00	SPACER 1	1	(69K1)
5	93315-660W3-00	BEARING	1	(69K1)
6	93341-670V0-00	BEARING	1	(69K1)
7	61A-45567-00-10	SHIM (T:0.10MM)	1	UR (69K1)
7	61A-45567-00-12	SHIM (T:0.12MM)	1	UR (69K1)
7	61A-45567-00-15	SHIM (T:0.15MM)	1	UR (69K1)
7	61A-45567-00-18	SHIM (T:0.18MM)	1	UR (69K1)
7	61A-45567-00-30	SHIM (T:0.30MM)	1	UR (69K1)
7	61A-45567-00-40	SHIM (T:0.40MM)	1	UR (69K1)
7	61A-45567-00-50	SHIM (T:0.50MM)	1	UR (69K1)
8	663-44366-00-00	.DAMPER, WATER SEAL 2	1	(69K1)
9	90340-08M04-00	PLUG, STRAIGHT SCREW	1	(69K1)
10	688-45341-00-00	PLUG, DRAIN	1	(69K1)
11	90430-08020-00	.GASKET	2	(69K1)
12	61A-45376-00-94	GUIDE, SEAL DAMPER	1	(69K1)
13	61A-45321-01-00	PLATE	1	(69K1)

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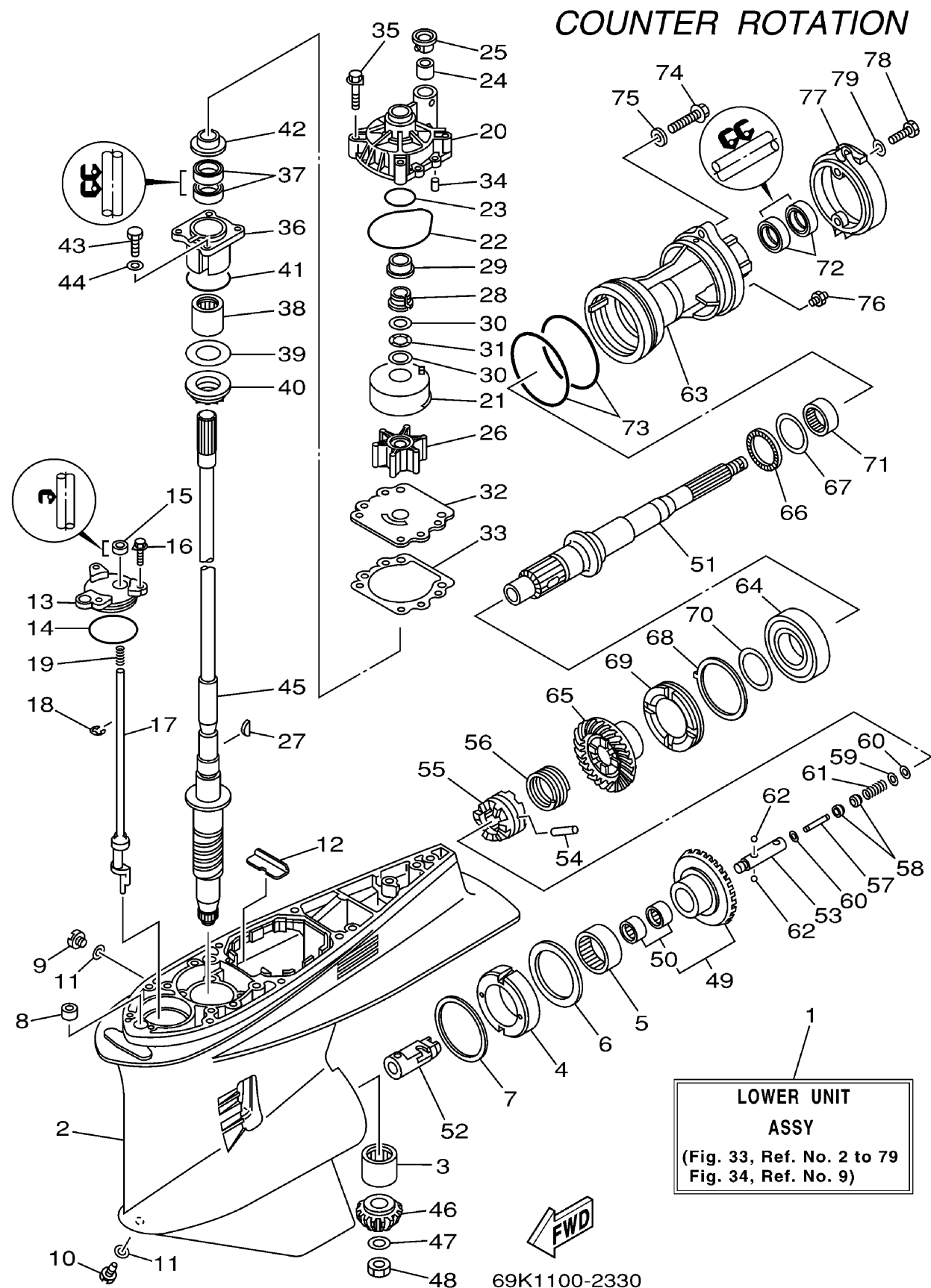
COUNTER ROTATION

LOWER UNIT
ASSY
(Fig. 33, Ref. No. 2 to 79
Fig. 34, Ref. No. 9)

LOWER CASING. DRIVE 3 (LF225)

Ref No.	Part Number	Description	Qty	Remarks
14	93210-64488-00	.O-RING	1	(69K1)
15	93106-09014-00	.OIL SEAL	1	(69K1)
16	90119-06M10-00	BOLT, WITH WASHER	3	(69K1)
17	69K-44150-00-00	SHIFT CAM ASSY	1	(69K1)
18	93430-08006-00	CIRCLIP	1	(69K1)
19	90501-11M10-00	SPRING, COMPRESSION	1	(69K1)
20	61A-44311-01-00	HOUSING, WATER PUMP	1	(69K1)
21	61A-44322-02-00	.INSERT, CARTRIDGE	1	(69K1)
22	93210-86M38-00	.O-RING	1	(69K1)
23	93210-37160-00	.O-RING	1	(69K1)
24	6E5-44365-00-00	.DAMPER, WATER SEAL 1	1	(69K1)
25	6E5-44312-00-00	COVER, WATER PUMP HOUSING	1	(69K1)
26	6E5-44352-01-00	.IMPELLER	1	(69K1)
27	90280-04M05-00	.KEY, WOODRUFF	1	(69K1)
28	61A-45538-00-00	SPACER 1	1	(69K1)
29	61A-45527-00-00	COLLAR, DRIVE SHAFT	1	(69K1)
30	90201-22M01-00	WASHER, PLATE	2	(69K1)
31	90206-22M19-00	WASHER, WAVE	1	(69K1)
32	6G5-44323-00-00	.OUTER PLATE, CARTRIDGE	1	(69K1)
33	6E5-44315-A0-00	.GASKET, WATER PUMP	1	(69K1)

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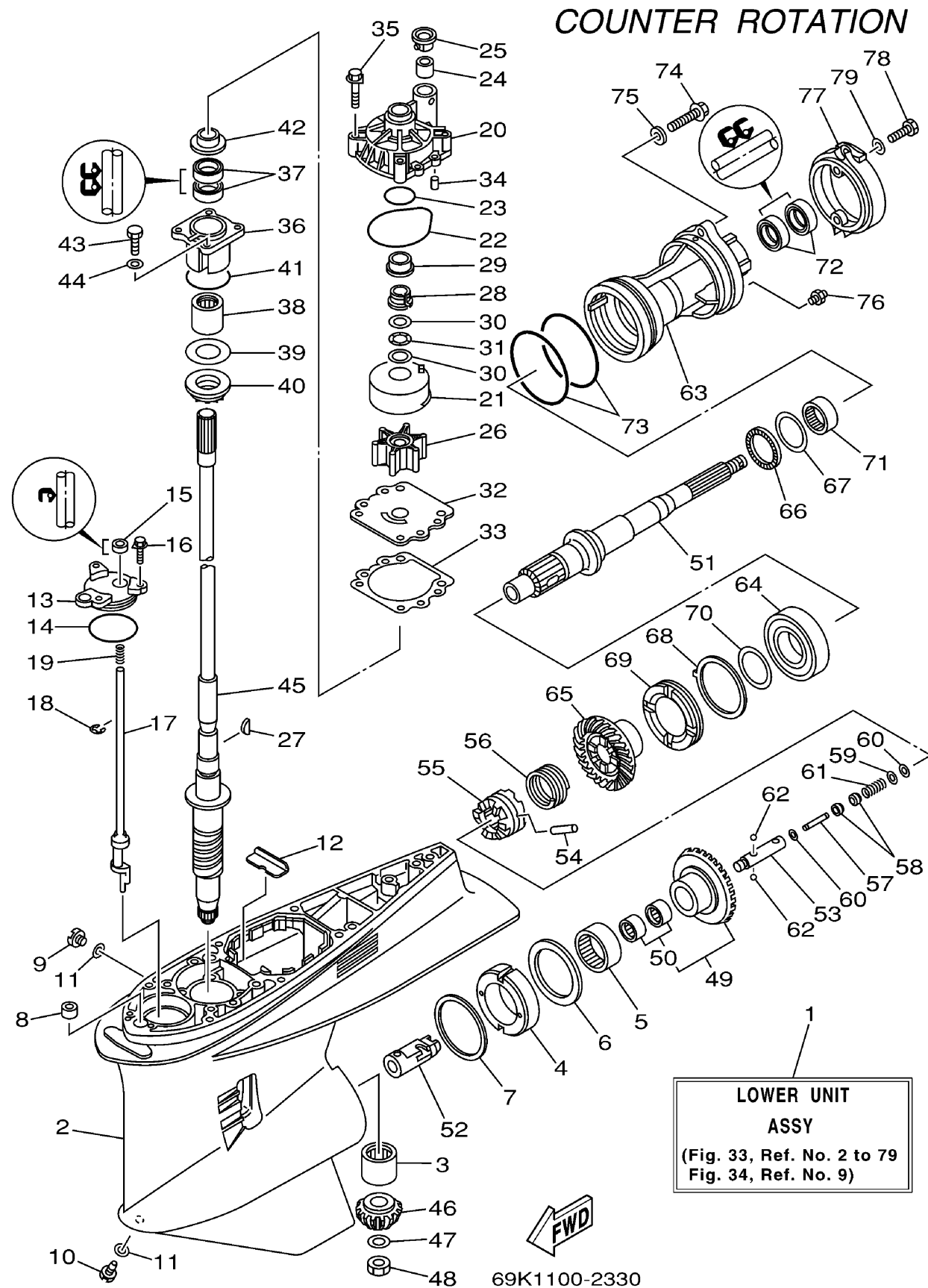


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LOWER CASING. DRIVE 3 (LF225)

Ref No.	Part Number	Description	Qty	Remarks
34	93606-12019-00	PIN, DOWEL	2	(69K1)
35	90119-08M14-00	BOLT, WITH WASHER	4	(69K1)
36	61A-45331-00-94	HOUSING, BEARING	1	(69K1)
37	93101-28M16-00	OIL SEAL	2	(69K1)
38	93317-330U2-00	BEARING	1	(69K1)
39	61A-45587-00-10	SHIM (T:0.10MM)	1	UR (69K1)
39	61A-45587-00-12	SHIM (T:0.12MM)	1	UR (69K1)
39	61A-45587-00-15	SHIM (T:0.15MM)	1	UR (69K1)
39	61A-45587-00-18	SHIM (T:0.18MM)	1	UR (69K1)
39	61A-45587-00-30	SHIM (T:0.30MM)	1	UR (69K1)
39	61A-45587-00-40	SHIM (T:0.40MM)	1	UR (69K1)
39	61A-45587-00-50	SHIM (T:0.50MM)	1	UR (69K1)
40	93341-930U9-00	BEARING	1	(69K1)
41	93210-55M14-00	.O-RING	1	(69K1)
42	6E5-45344-00-00	COVER, OIL SEAL	1	(69K1)
43	97095-08025-00	BOLT	4	(69K1)
44	92995-08600-00	WASHER	4	(69K1)
45	61A-45501-30-00	DRIVE SHAFT COMP.	1	UR U (69K1)
45	69J-45501-00-00	DRIVE SHAFT COMP.	1	UR X (69K1)
46	69J-45551-00-00	PINION (15T)	1	(69K1)

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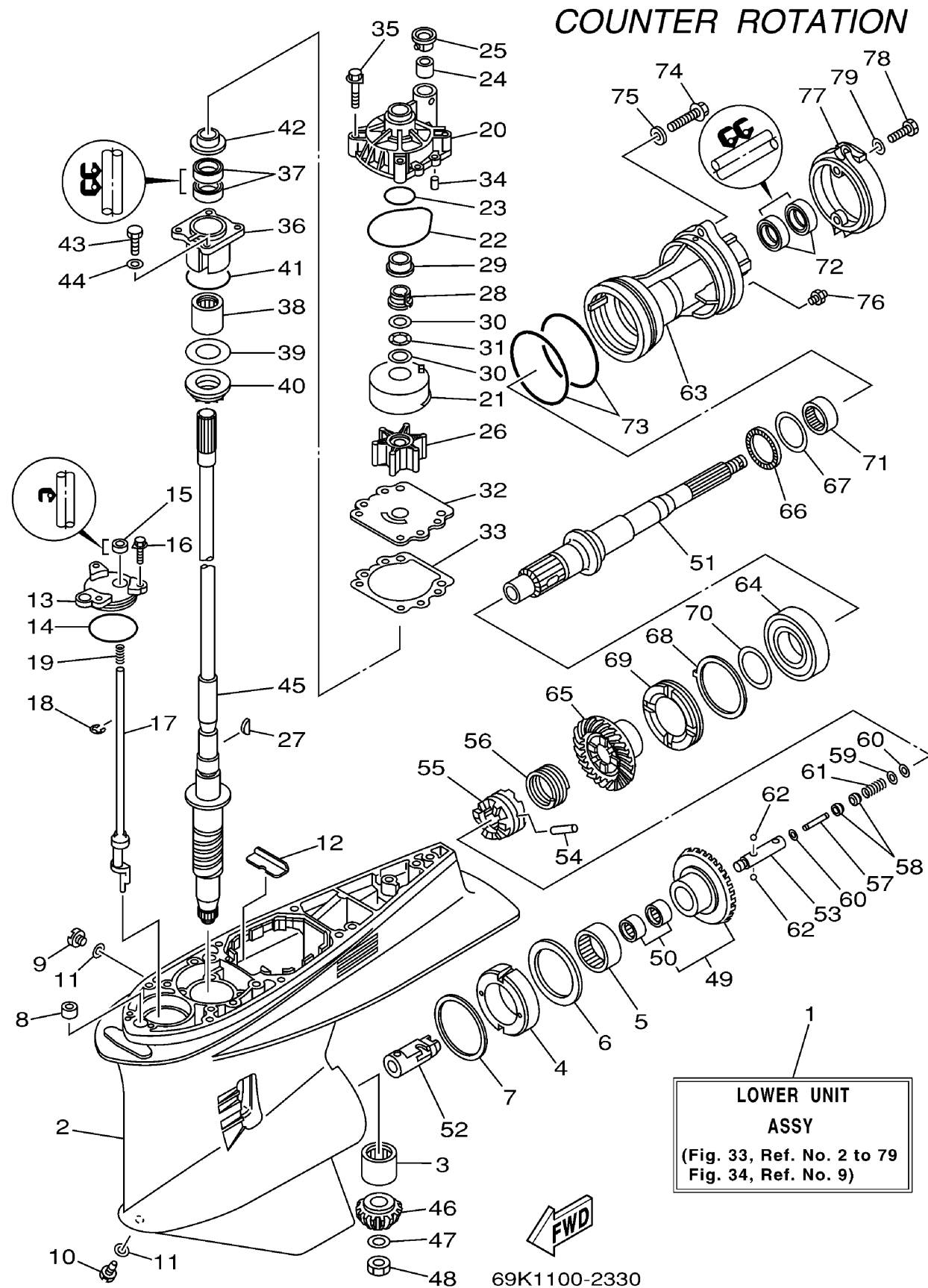


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LOWER CASING. DRIVE 3 (LF225)

Ref No.	Part Number	Description	Qty	Remarks
47	90201-16M00-00	WASHER, PLATE	1	(69K1)
48	90170-16M19-00	NUT	1	(69K1)
49	69K-45560-00-00	GEAR 1 (30T)	1	(69K1)
50	93317-428U7-00	. . BEARING	2	(69K1)
51	69K-45611-00-00	SHAFT, PROPELLER	1	(69K1)
52	69K-45641-00-00	SHIFTER	1	(69K1)
53	61A-45634-01-00	SLIDE, SHIFT	1	(69K1)
54	61A-45632-00-00	PIN, CROSS	1	(69K1)
55	69J-45631-00-00	CLUTCH, DOG	1	(69K1)
56	61A-45633-00-00	RING, CROSS PIN	1	(69K1)
57	6H1-45668-00-00	SHAFT, FREE 1	1	(69K1)
58	61A-45635-00-00	PLUNGER, SHIFT	2	(69K1)
59	90201-02M00-00	WASHER, PLATE	1	(69K1)
60	90183-02M03-00	NUT, SPRING	2	(69K1)
61	90501-10M77-00	SPRING, COMPRESSION	1	(69K1)
62	93501-04011-00	BALL	2	(69K1)
63	69K-45332-00-94	HOUSING, BEARING	1	(69K1)
64	93332-00048-00	BEARING	1	(69K1)
65	69K-45571-00-00	GEAR 2 (30T)	1	(69K1)
66	93341-440U5-00	BEARING	1	(69K1)

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COUNTER ROTATION

LOWER CASING. DRIVE 3 (LF225)

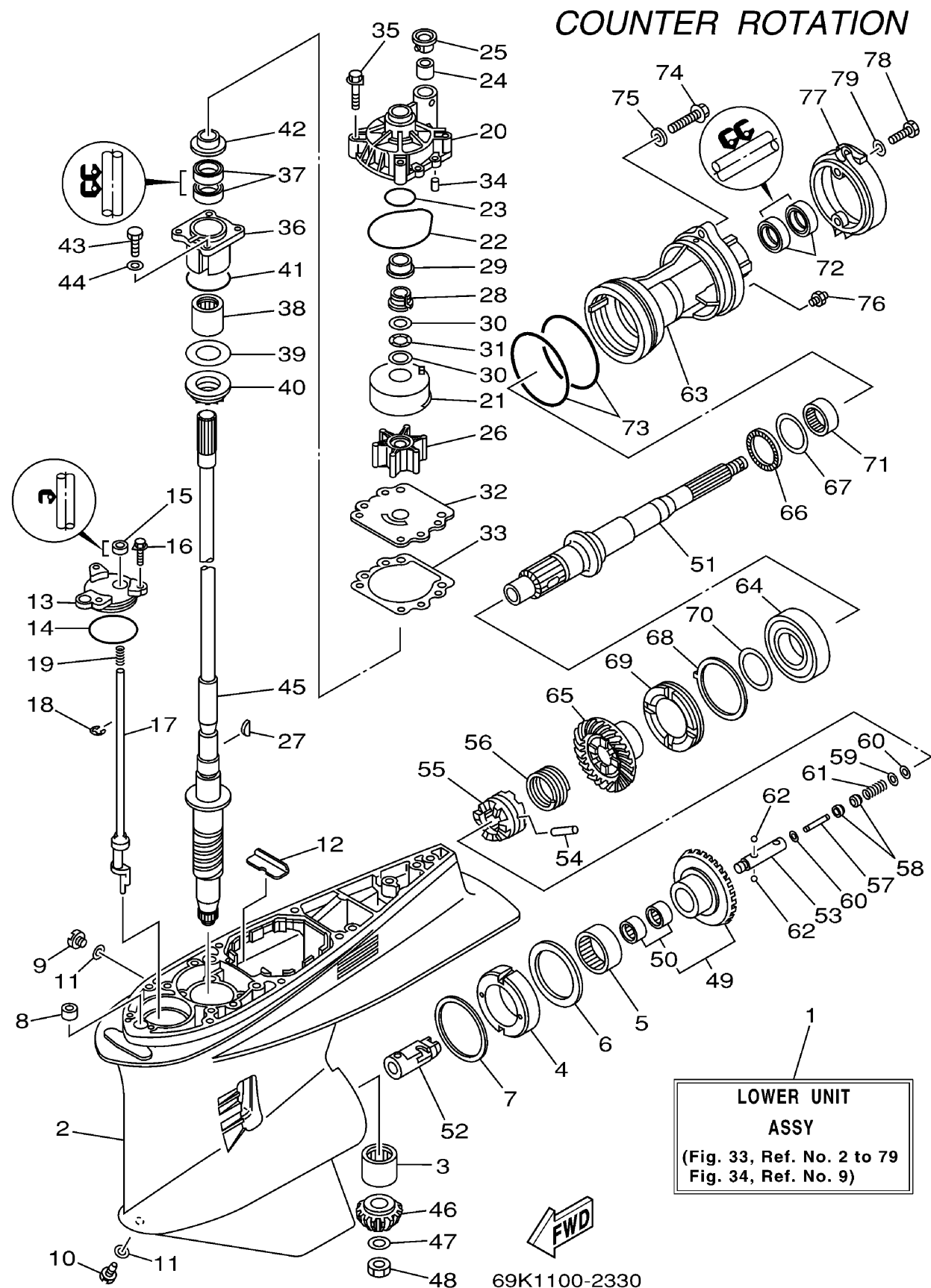
Ref No.	Part Number	Description	Qty	Remarks
67	6K1-45578-01-10	SHIM (T:0.10MM)	1	UR (69K1)
67	6K1-45578-01-12	SHIM (T:0.12MM)	1	UR (69K1)
67	6K1-45578-01-15	SHIM (T:0.15MM)	1	UR (69K1)
67	6K1-45578-01-18	SHIM (T:0.18MM)	1	UR (69K1)
67	6K1-45578-01-30	SHIM (T:0.30MM)	1	UR (69K1)
67	6K1-45578-01-40	SHIM (T:0.40MM)	1	UR (69K1)
67	6K1-45578-01-50	SHIM (T:0.50MM)	1	UR (69K1)
68	61B-45383-00-00	WASHER, CLAW	1	(69K1)
69	69K-45384-00-00	NUT	1	(69K1)
70	69K-45577-00-00	SHIM (T:0.10MM)	1	UR (69K1)
70	69K-45577-10-00	SHIM (T:0.12MM)	1	UR (69K1)
70	69K-45577-20-00	SHIM (T:0.15MM)	1	UR (69K1)
70	69K-45577-30-00	SHIM (T:0.18MM)	1	UR (69K1)
70	69K-45577-40-00	SHIM (T:0.30MM)	1	UR (69K1)
70	69K-45577-50-00	SHIM (T:0.40MM)	1	UR (69K1)
70	69K-45577-60-00	SHIM (T:0.50MM)	1	UR (69K1)
71	93315-43061-00	BEARING	1	(69K1)
72	93101-30M17-00	.OIL SEAL	2	(69K1)
73	93211-04384-00	.O-RING	2	(69K1)
74	90105-08036-00	BOLT, FLANGE	2	(69K1)

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LOWER CASING. DRIVE 3 (LF225)

Ref No.	Part Number	Description	Qty	Remarks
75	90201-08023-00	WASHER, PLATE	2	(69K1)
76	93700-09M00-00	NIPPLE, GREASE	1	(69K1)
77	69J-45361-00-8D	CAP, LOWER CASING	1	(69K1)
78	97095-08020-00	BOLT	2	(69K1)
79	92995-08600-00	WASHER	2	(69K1)

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