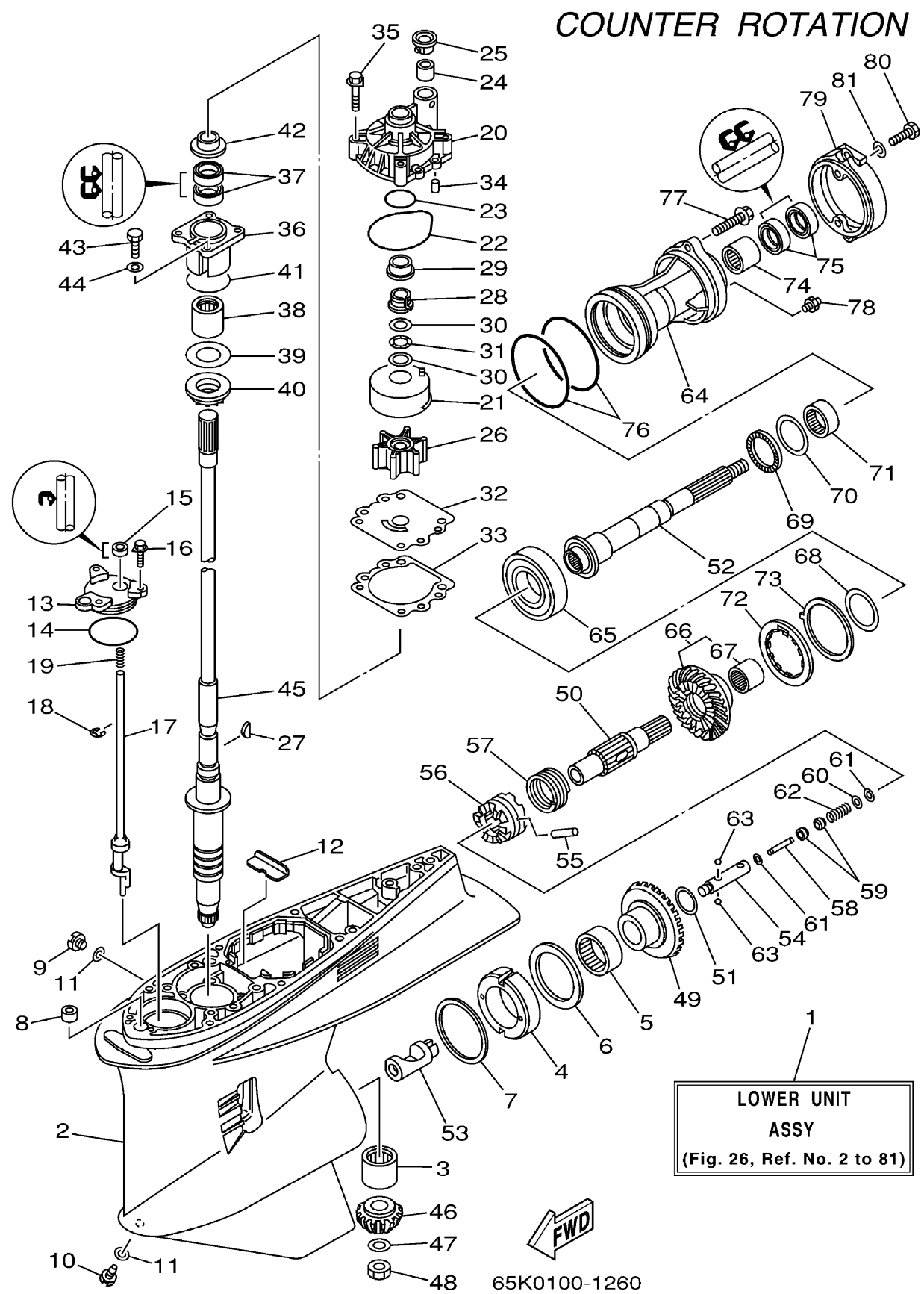


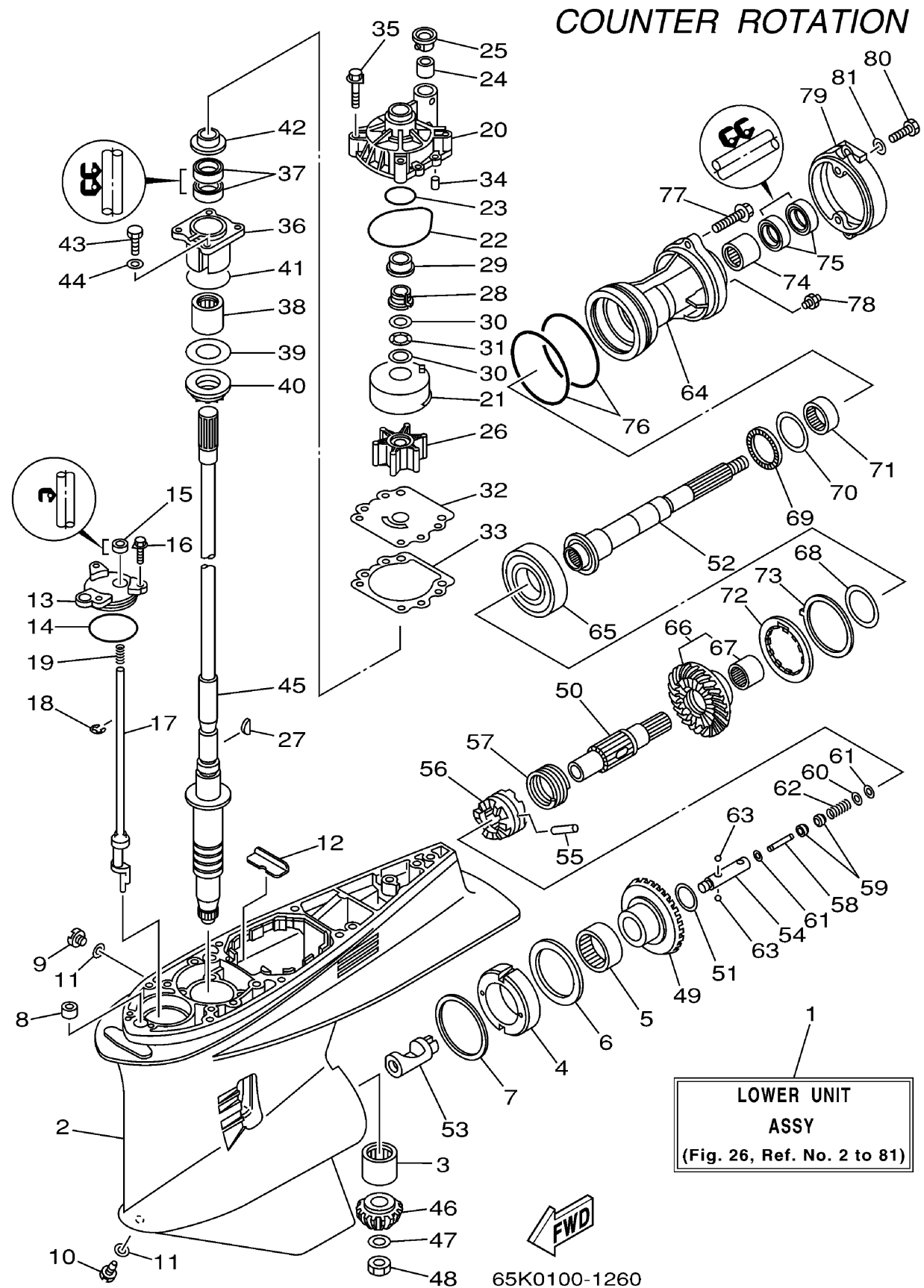


65K0100-1260
sx225tra_sx250tra_lx225tra_lx250tra

LOWER CASING DRIVE 3 L225 250

Ref No.	Part Number	Description	Qty	Remarks
1	65K-45300-20-8D	LOWER UNIT ASSY	1	UR X (LX)
1	65K-45300-30-8D	LOWER UNIT ASSY	1	UR U (LX)
2	61A-45301-03-8D	CASING, LOWER	1	(LX)
3	93311-832V2-00	BEARING	1	(LX)
4	61B-45538-01-00	SPACER 1	1	(LX)
5	93315-660W3-00	BEARING	1	(LX)
6	93341-670V0-00	BEARING	1	(LX)
7	61A-45567-00-10	SHIM (T:0.10MM)	1	UR (LX)
7	61A-45567-00-12	SHIM (T:0.12MM)	1	UR (LX)
7	61A-45567-00-15	SHIM (T:0.15MM)	1	UR (LX)
7	61A-45567-00-18	SHIM (T:0.18MM)	1	UR (LX)
7	61A-45567-00-30	SHIM (T:0.30MM)	1	UR (LX)
7	61A-45567-00-40	SHIM (T:0.40MM)	1	UR (LX)
7	61A-45567-00-50	SHIM (T:0.50MM)	1	UR (LX)
8	663-44366-00-00	DAMPER, WATER SEAL 2	1	(LX)
9	90340-08M04-00	PLUG, STRAIGHT SCREW	1	(LX)
10	688-45341-00-00	PLUG, DRAIN	1	(LX)
11	90430-08020-00	.GASKET	2	(LX)
12	61A-45376-00-94	GUIDE, SEAL DAMPER	1	(LX)
13	61A-45321-01-00	PLATE	1	(LX)

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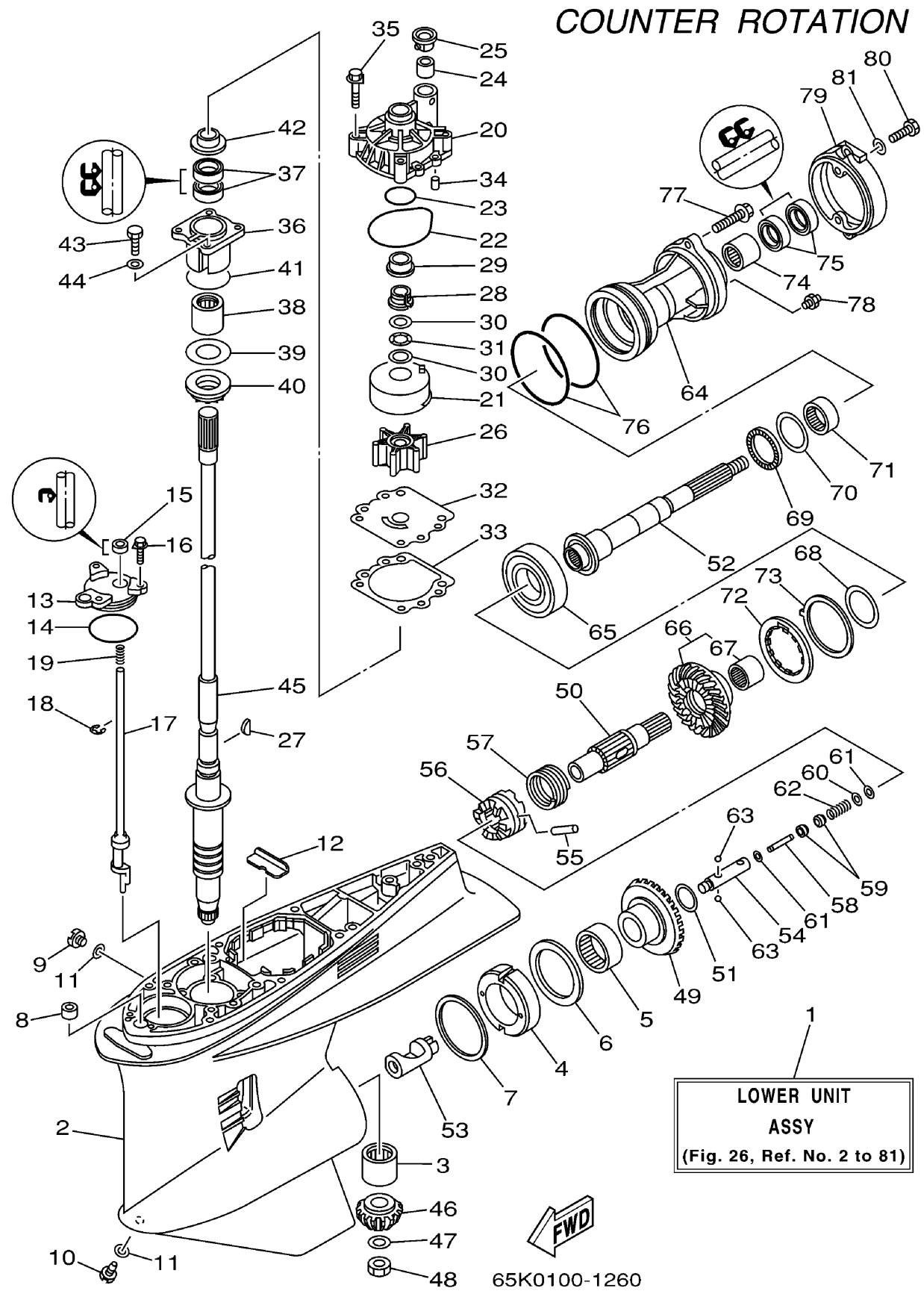


sx225tra_sx250tra_lx225tra_lx250tra

LOWER CASING DRIVE 3 L225 250

Ref No.	Part Number	Description	Qty	Remarks
14	93210-64488-00	.O-RING	1	(LX)
15	93106-09014-00	.OIL SEAL	1	(LX)
16	90119-06M10-00	BOLT, WITH WASHER	3	(LX)
17	61B-44150-00-00	SHIFT CAM ASSY	1	(LX)
18	93430-08006-00	CIRCLIP	1	(LX)
19	90501-11M10-00	SPRING, COMPRESSION	1	(LX)
20	61A-44311-01-00	HOUSING, WATER PUMP	1	(LX)
21	61A-44322-02-00	.INSERT, CARTRIDGE	1	(LX)
22	93210-86M38-00	.O-RING	1	(LX)
23	93210-37160-00	.O-RING	1	(LX)
24	6E5-44365-00-00	DAMPER, WATER SEAL 1	1	(LX)
25	6E5-44312-00-00	COVER, WATER PUMP HOUSING	1	(LX)
26	6E5-44352-01-00	.IMPELLER	1	(LX)
27	90280-04M05-00	.KEY, WOODRUFF	1	(LX)
28	61A-45538-00-00	SPACER 1	1	(LX)
29	61A-45527-00-00	COLLAR, DRIVE SHAFT	1	(LX)
30	90201-22M01-00	WASHER, PLATE	2	(LX)
31	90206-22M19-00	WASHER, WAVE	1	(LX)
32	6G5-44323-00-00	.OUTER PLATE, CARTRIDGE	1	(LX)
33	6E5-44315-A0-00	.GASKET, WATER PUMP	1	(LX)

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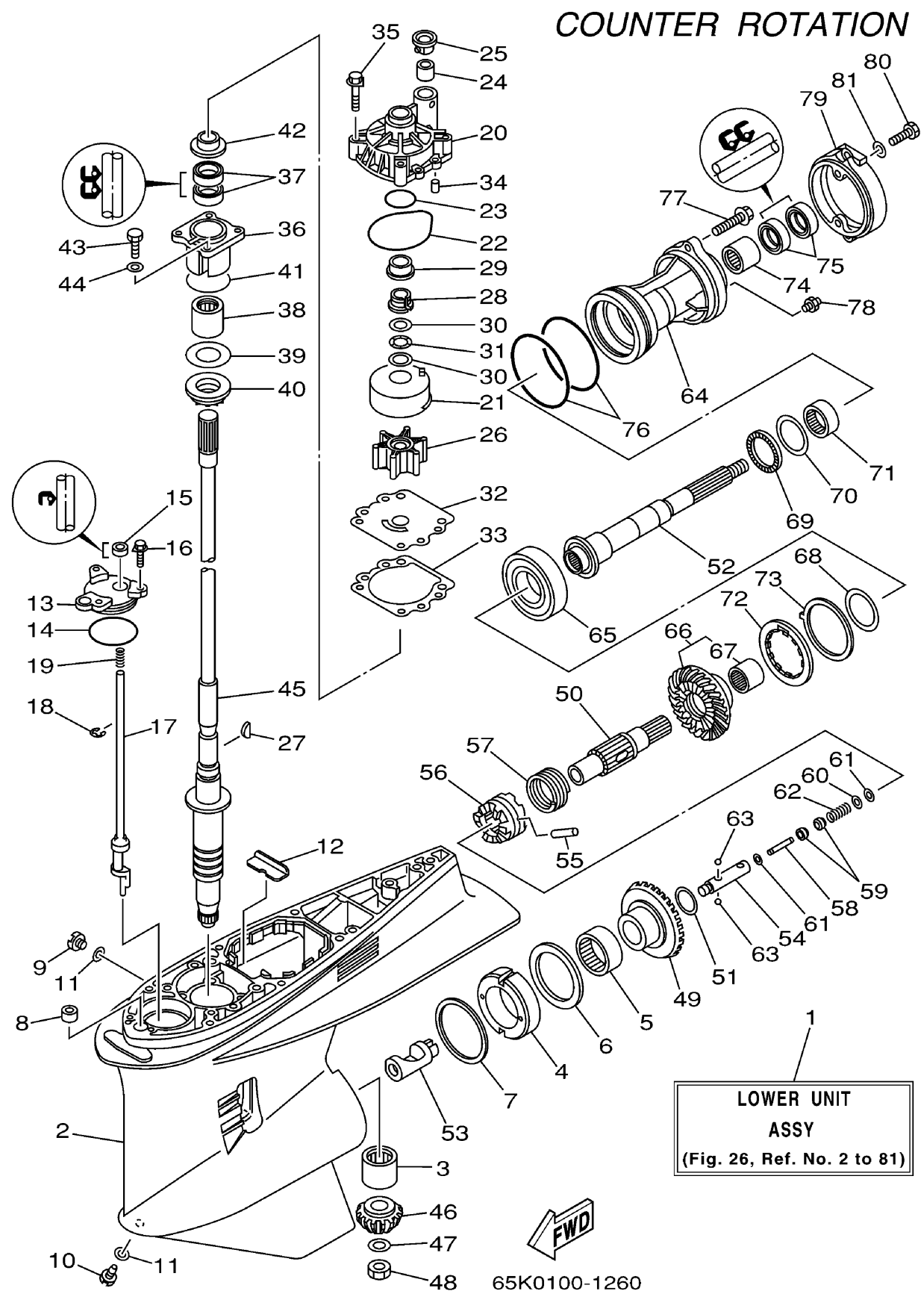


sx225tra_sx250tra_lx225tra_lx250tra

LOWER CASING DRIVE 3 L225 250

Ref No.	Part Number	Description	Qty	Remarks
34	93606-12019-00	PIN, DOWEL	2	(LX)
35	90119-08M14-00	.BOLT, WITH WASHER	4	(LX)
36	61A-45331-00-94	HOUSING, BEARING	1	(LX)
37	93101-28M16-00	.OIL SEAL	2	(LX)
38	93317-330U2-00	BEARING	1	(LX)
39	61A-45587-00-10	SHIM (T:0.10MM)	1	UR (LX)
39	61A-45587-00-12	SHIM (T:0.12MM)	1	UR (LX)
39	61A-45587-00-15	SHIM (T:0.15MM)	1	UR (LX)
39	61A-45587-00-18	SHIM (T:0.18MM)	1	UR (LX)
39	61A-45587-00-30	SHIM (T:0.30MM)	1	UR (LX)
39	61A-45587-00-40	SHIM (T:0.40MM)	1	UR (LX)
39	61A-45587-00-50	SHIM (T:0.50MM)	1	UR (LX)
40	93341-930U9-00	BEARING	1	(LX)
41	93210-55M14-00	.O-RING	1	(LX)
42	6E5-45344-00-00	COVER, OIL SEAL	1	(LX)
43	97095-08025-00	.BOLT	4	(LX)
44	92995-08600-00	WASHER	4	(LX)
45	61A-45501-20-00	DRIVE SHAFT COMP.	1	UR X (LX)
45	61A-45501-30-00	DRIVE SHAFT COMP.	1	UR U (LX)
46	61A-45551-03-00	PINION (16T)	1	(LX)

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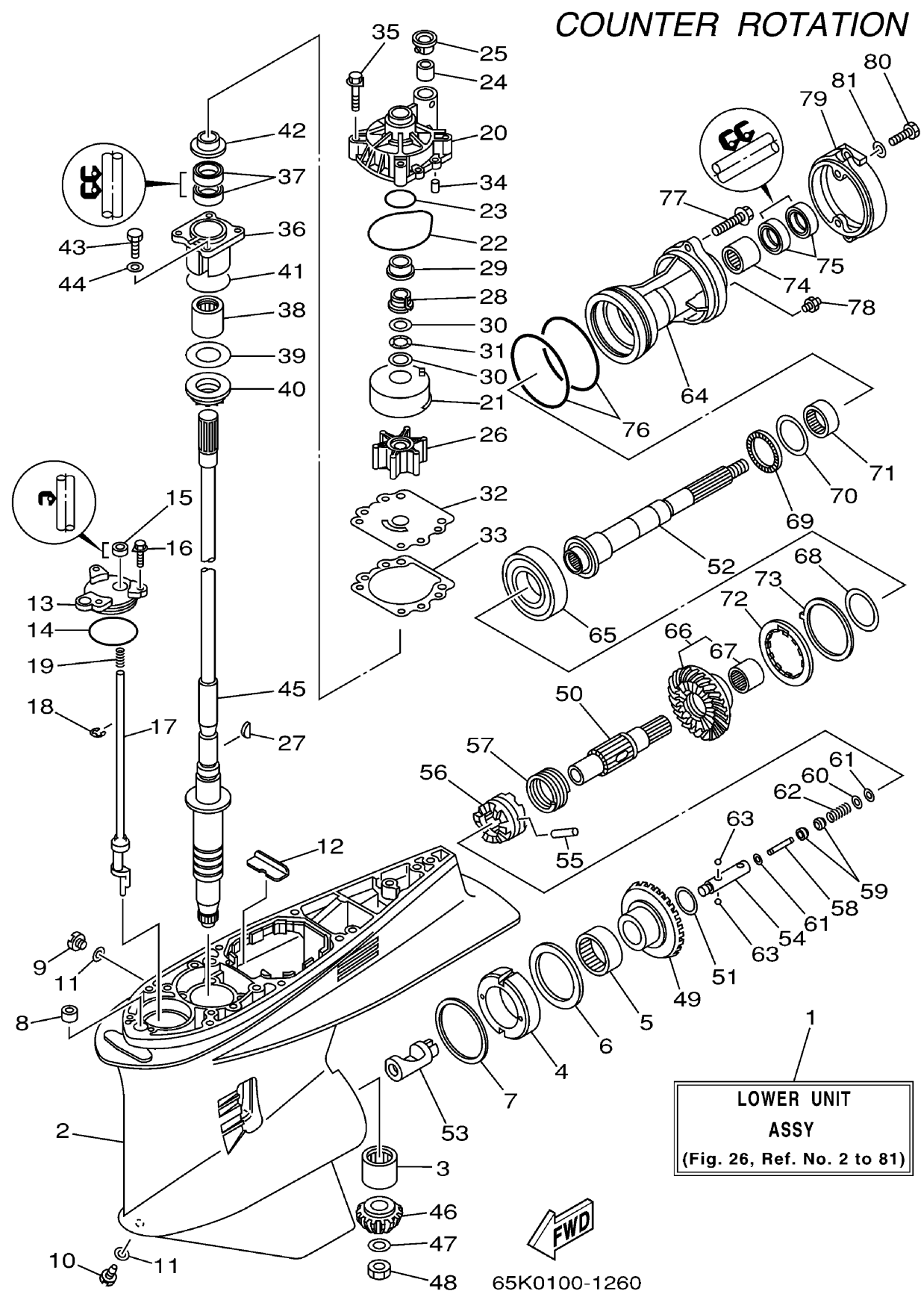


65K0100-1260
sx225tra_sx250tra_lx225tra_lx250tra

LOWER CASING DRIVE 3 L225 250

Ref No.	Part Number	Description	Qty	Remarks
47	90201-16M00-00	WASHER, PLATE	1	(LX)
48	90170-16M19-00	NUT	1	(LX)
49	61B-45560-01-00	GEAR	1	(LX)
50	61B-45611-01-00	SHAFT, PROPELLER	1	(LX)
51	90201-29M01-00	WASHER, PLATE	1	(LX)
52	61B-45611-20-00	SHAFT, PROPELLER	1	(LX)
53	61B-45641-00-00	SHIFTER	1	(LX)
54	61A-45634-01-00	SLIDE, SHIFT	1	(LX)
55	61A-45632-00-00	PIN, CROSS	1	(LX)
56	61A-45631-03-00	CLUTCH, DOG	1	(LX)
57	61A-45633-00-00	RING, CROSS PIN	1	(LX)
58	6H1-45668-00-00	SHAFT, FREE 1	1	(LX)
59	61A-45635-00-00	PLUNGER, SHIFT	2	(LX)
60	90201-02M00-00	WASHER, PLATE	1	(LX)
61	90183-02M03-00	NUT, SPRING	2	(LX)
62	90501-10M77-00	SPRING, COMPRESSION	1	(LX)
63	93501-04011-00	BALL	2	(LX)
64	61B-45332-01-94	HOUSING, BEARING	1	(LX)
65	93332-000W2-00	BEARING	1	(LX)
66	61B-45570-03-00	GEAR	1	(LX)

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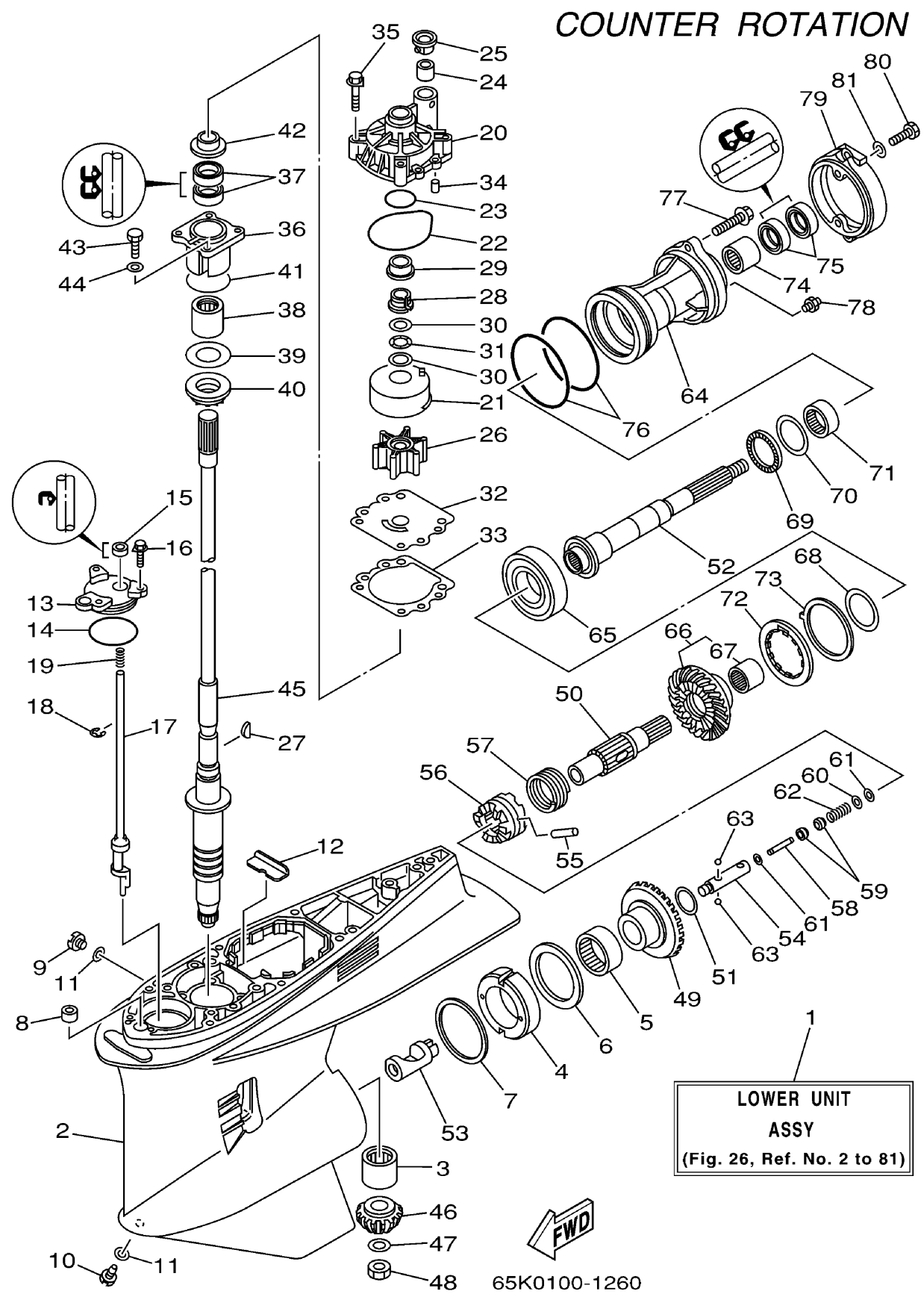


65K0100-1260
sx225tra_sx250tra_lx225tra_lx250tra

LOWER CASING DRIVE 3 L225 250

Ref No.	Part Number	Description	Qty	Remarks
67	93315-430U8-00	. BEARING	1	(LX)
68	61A-45577-00-10	SHIM (T:0.10MM)	1	UR (LX)
68	61A-45577-00-12	SHIM (T:0.12MM)	1	UR (LX)
68	61A-45577-00-15	SHIM (T:0.15MM)	1	UR (LX)
68	61A-45577-00-18	SHIM (T:0.18MM)	1	UR (LX)
68	61A-45577-00-30	SHIM (T:0.30MM)	1	UR (LX)
68	61A-45577-00-40	SHIM (T:0.40MM)	1	UR (LX)
68	61A-45577-00-50	SHIM (T:0.50MM)	1	UR (LX)
69	93341-440U5-00	BEARING	1	(LX)
70	6K1-45578-01-10	SHIM (T:0.10MM)	1	UR (LX)
70	6K1-45578-01-12	SHIM (T:0.12MM)	1	UR (LX)
70	6K1-45578-01-15	SHIM (T:0.15MM)	1	UR (LX)
70	6K1-45578-01-18	SHIM (T:0.18MM)	1	UR (LX)
70	6K1-45578-01-30	SHIM (T:0.30MM)	1	UR (LX)
70	6K1-45578-01-40	SHIM (T:0.40MM)	1	UR (LX)
70	6K1-45578-01-50	SHIM (T:0.50MM)	1	UR (LX)
71	93315-440V6-00	BEARING	1	(LX)
72	61B-45384-00-00	NUT	1	(LX)
73	61B-45383-00-00	WASHER, CLAW	1	(LX)
74	93317-330U5-00	BEARING	1	(LX)

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sx225tra_sx250tra_lx225tra_lx250tra

LOWER CASING DRIVE 3 L225 250

Ref No.	Part Number	Description	Qty	Remarks
75	93101-30M17-00	.OIL SEAL	2	(LX)
76	93211-04384-00	.O-RING	2	(LX)
77	90105-08M48-00	BOLT, FLANGE	2	(LX)
78	93700-09M00-00	NIPPLE, GREASE	1	(LX)
79	61A-45361-01-5B	CAP, LOWER CASING	1	(LX)
80	97095-08020-00	BOLT	2	(LX)
81	92995-08600-00	WASHER	2	(LX)