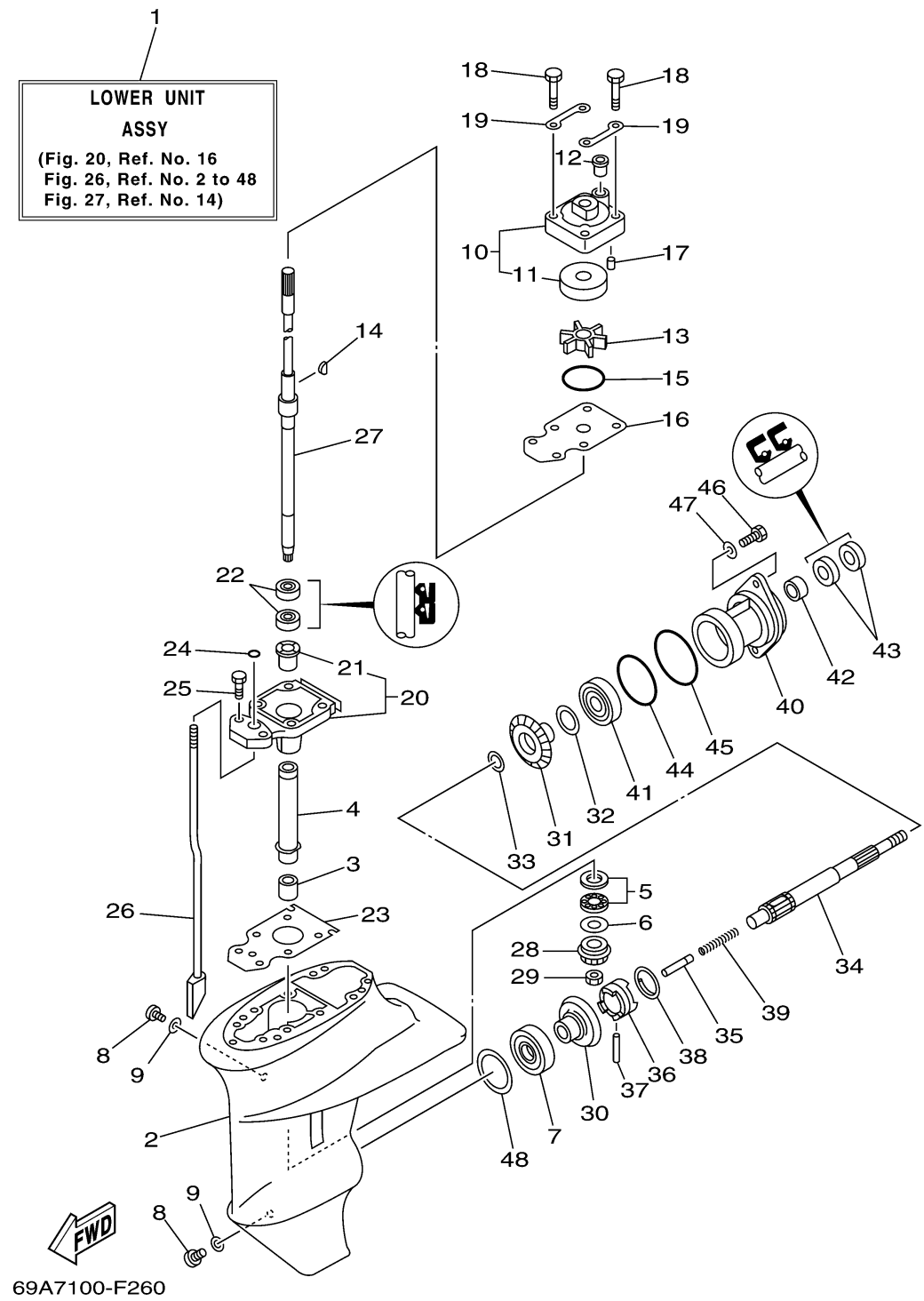


LOWER CASING DRIVE 1

Ref No.	Part Number	Description	Qty	Remarks
1	69A-45300-11-4D	LOWER UNIT ASSY	1	L(22.4")
2	63V-45311-01-4D	CASING, LOWER	1	L(22.4")
3	93315-314V8-00	BEARING	1	
4	63V-45536-00-00	SLEEVE, DRIVE SHAFT	1	
5	93341-41414-00	BEARING	1	
6	6E8-45587-10-00	SHIM (T:1.13MM)	1	UR
6	6E8-45587-30-00	SHIM (T:1.20MM)	1	UR
7	93332-00005-00	BEARING	1	
8	90340-08002-00	PLUG, STRAIGHT SCREW	2	
9	90430-08020-00	.GASKET	2	
10	63V-44301-00-00	WATER PUMP HOUSING COMP.	1	
11	63V-44322-00-00	.INSERT, CARTRIDGE	1	
12	647-44366-00-00	.DAMPER, WATER SEAL	1	
13	63V-44352-01-00	.IMPELLER	1	
14	664-44338-00-00	.KEY, WOODRUFF	1	
15	93210-44398-00	.O-RING	1	
16	63V-44323-00-00	.OUTER PLATE, CARTRIDGE	1	
17	93604-12M07-00	.PIN, DOWEL	2	
18	97080-08045-00	BOLT	4	
19	63V-44328-00-00	PLATE	2	

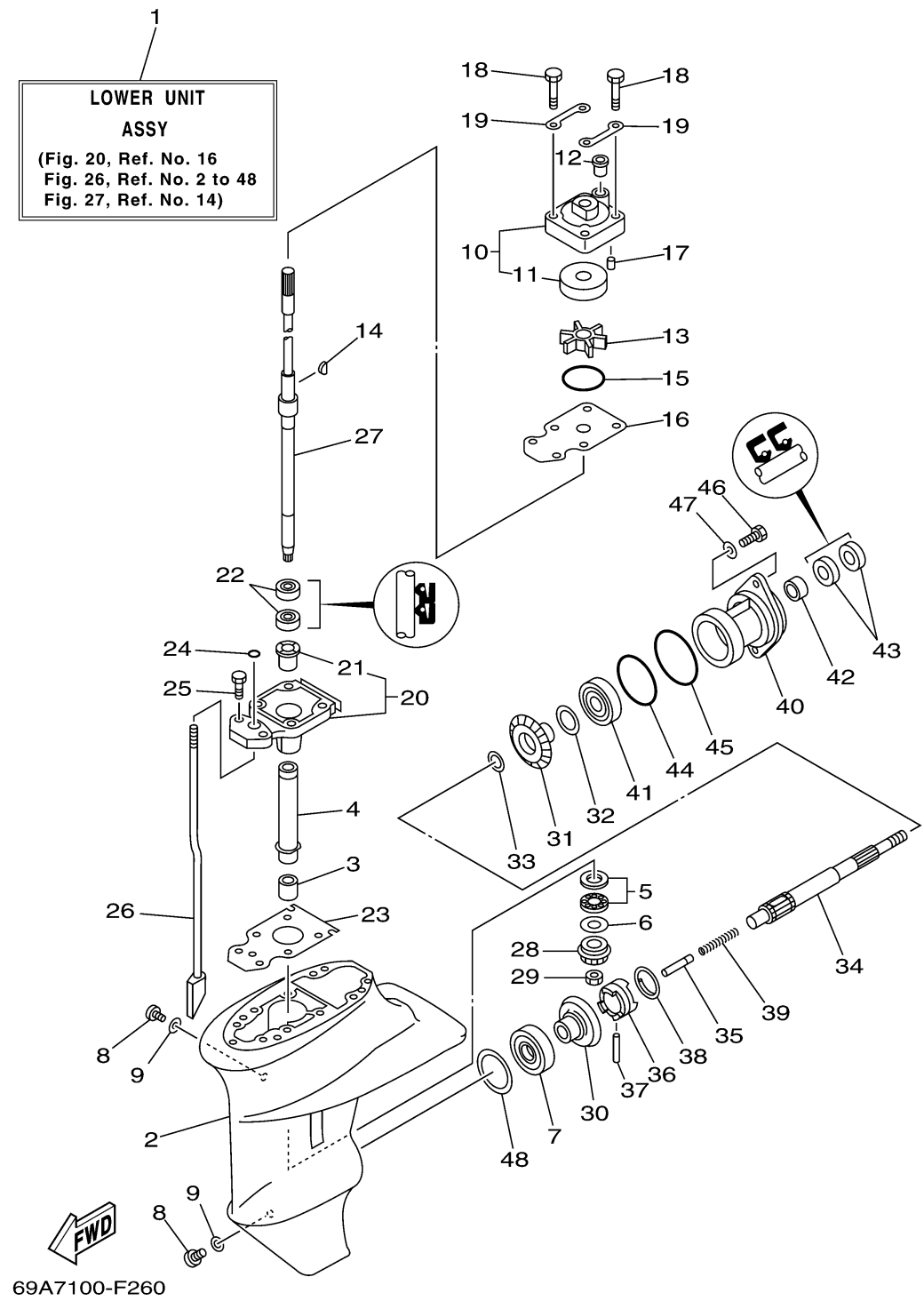
CONTINUED ON NEXT FRAME >



LOWER CASING DRIVE 1

Ref No.	Part Number	Description	Qty	Remarks
20	63V-45331-00-5B	HOUSING, BEARING	1	
21	626-45316-09-00	. BUSHING, DRIVE SHAFT	1	
22	93101-20001-00	.OIL SEAL	2	
23	63V-45315-A0-00	.PACKING, LOWER CASING	1	
24	93210-06ME6-00	.O-RING	1	
25	97080-08025-00	BOLT	2	
26	66M-44150-10-00	SHIFT CAM ASSY	1	L(22.4")
27	69A-45510-10-00	DRIVE SHAFT ASSY	1	L(22.4")
28	63V-45551-00-00	PINION (13T)	1	
29	90179-08M06-00	NUT	1	
30	6E7-45560-01-00	GEAR 1 (27T)	1	
31	6E7-45571-00-00	GEAR 2 (27T)	1	
32	626-45577-20-00	SHIM (T:0.30MM)	1	UR
32	626-45577-30-00	SHIM (T:0.40MM)	1	UR
32	626-45577-40-00	SHIM (T:0.50MM)	1	UR
32	626-45577-00-00	SHIM (T:0.10MM)	1	UR
32	626-45577-10-00	SHIM (T:0.20MM)	1	UR
33	90201-17682-00	WASHER, PLATE	1	
34	683-45611-00-00	SHAFT, PROPELLER	1	
35	650-45635-00-00	PLUNGER, SHIFT	1	

CONTINUED ON NEXT FRAME >



LOWER CASING DRIVE 1

Ref No.	Part Number	Description	Qty	Remarks
36	682-45631-00-00	CLUTCH, DOG	1	
37	90250-05010-00	PIN, STRAIGHT	1	
38	648-45633-00-00	RING, CROSS PIN	1	
39	90501-14M06-00	SPRING, COMPRESSION	1	
40	683-45361-02-4D	CAP, LOWER CASING	1	
41	93306-00501-00	BEARING	1	
42	93315-317U2-00	BEARING	1	
43	93101-17054-00	.OIL SEAL	2	
44	93210-57M09-00	.O-RING	1	
45	93210-56M80-00	.O-RING	1	
46	97095-06020-00	BOLT	2	
47	92995-06600-00	WASHER	2	
48	664-45567-60-00	SHIM (T:0.50MM)	1	UR
48	664-45567-40-00	SHIM (T:0.30MM)	1	UR
48	664-45567-30-00	SHIM (T:0.18MM)	1	UR
48	664-45567-20-00	SHIM (T:0.15MM)	1	UR
48	664-45567-10-00	SHIM (T:0.12MM)	1	UR
48	664-45567-01-00	SHIM (T:0.10MM)	1	UR
48	664-45567-50-00	SHIM (T:0.40MM)	1	UR