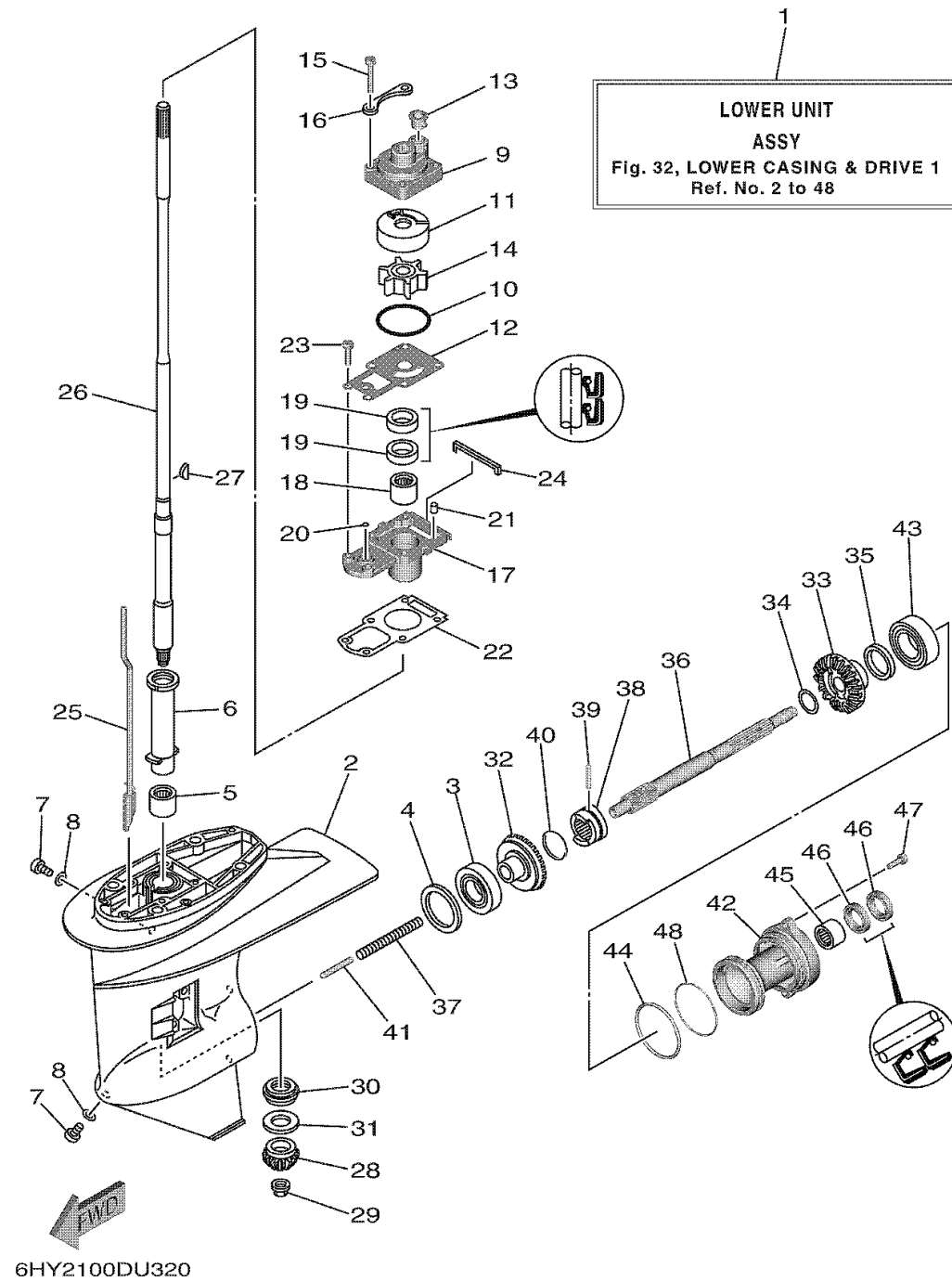
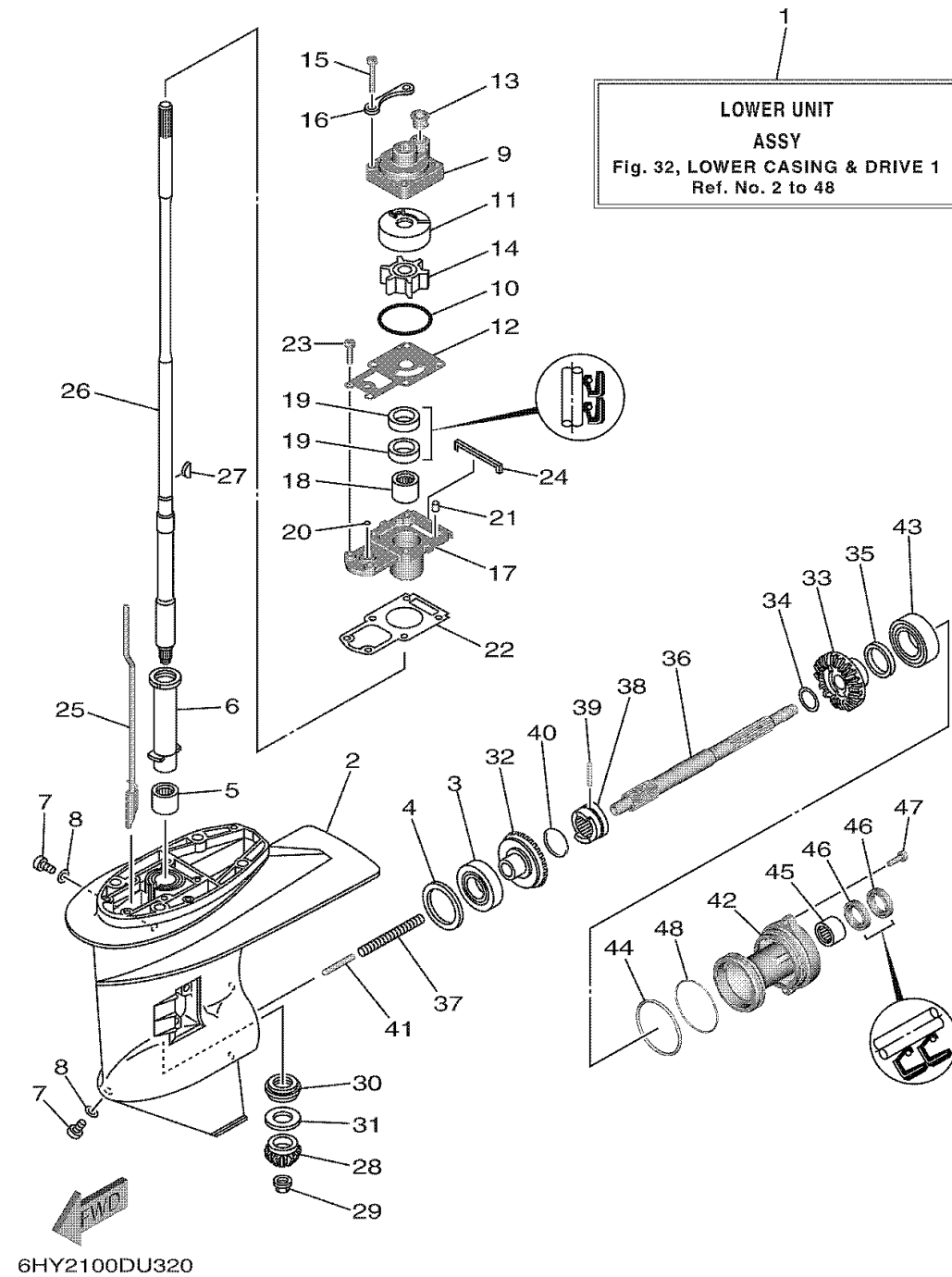




## LOWER CASING DRIVE 1

| Ref No. | Part Number     | Description             | Qty | Remarks               |
|---------|-----------------|-------------------------|-----|-----------------------|
| 1       | 6FM-45300-02-CH | LOWER UNIT ASSY         | 0   | MATTE BROWN, S(16.7") |
| 1       | 6FM-45300-12-CH | LOWER UNIT ASSY         | 0   | MATTE BROWN, L(21.7") |
| 1       | 6FM-45300-02-CE | LOWER UNIT ASSY         | 1   | WHITE, S(16.7")       |
| 1       | 6FM-45300-12-CE | LOWER UNIT ASSY         | 0   | WHITE, L(21.7")       |
| 2       | 6L2-45311-02-CE | CASING, LOWER           | 1   | WHITE                 |
| 2       | 6L2-45311-02-CH | CASING, LOWER           | 0   | MATTE BROWN           |
| 3       | 93332-00005-00  | BEARING                 | 1   |                       |
| 4       | 6L2-45567-30-00 | SHIM (T:1.3MM)          | 1   | UR                    |
| 4       | 6L2-45567-20-00 | SHIM (T:1.2MM)          | 1   | UR                    |
| 4       | 6L2-45567-40-00 | SHIM (T:1.4MM)          | 1   | UR                    |
| 4       | 6L2-45567-10-00 | SHIM (T:1.1MM)          | 1   | UR                    |
| 4       | 6L2-45567-00-00 | SHIM (T:1.0MM)          | 1   | UR                    |
| 5       | 93315-220V9-00  | BEARING                 | 1   |                       |
| 6       | 6L2-45536-00-00 | SLEEVE, DRIVE SHAFT     | 1   |                       |
| 7       | 90340-08002-00  | PLUG, STRAIGHT SCREW    | 2   |                       |
| 8       | 90430-08003-00  | .GASKET                 | 2   |                       |
| 9       | 6L2-44311-01-00 | .HOUSING, WATER PUMP    | 1   |                       |
| 10      | 93210-45161-00  | .O-RING                 | 1   |                       |
| 11      | 6L2-44322-00-00 | .INSERT, CARTRIDGE      | 1   |                       |
| 12      | 6FM-44323-01-00 | .OUTER PLATE, CARTRIDGE | 1   |                       |

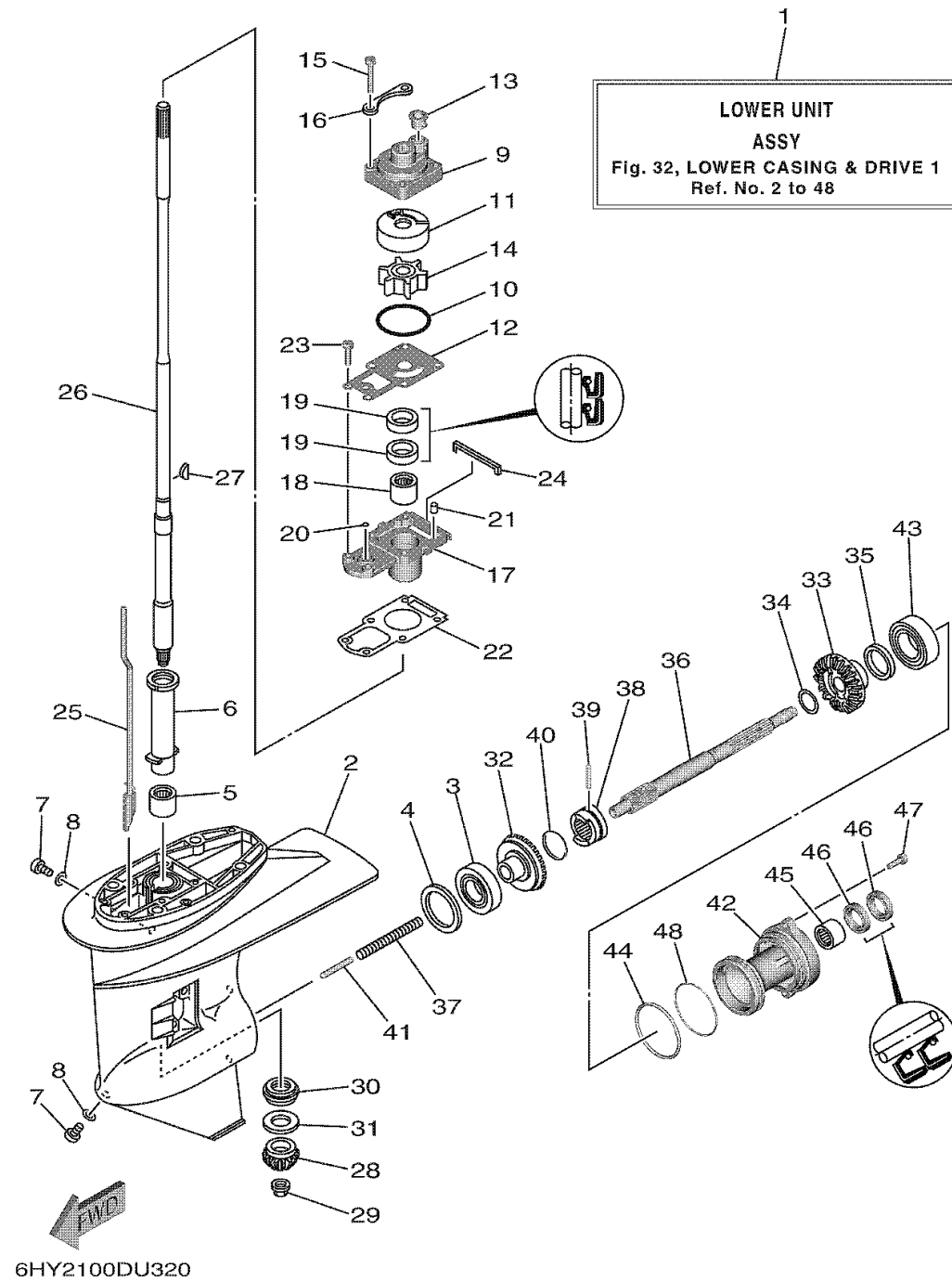
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## LOWER CASING DRIVE 1

| Ref No. | Part Number     | Description                    | Qty | Remarks  |
|---------|-----------------|--------------------------------|-----|----------|
| 13      | 6L2-44367-11-00 | .DAMPER, WATER SEAL 3          | 1   |          |
| 14      | 6L2-44352-00-00 | .IMPELLER                      | 1   |          |
| 15      | 97E95-06540-00  | .BOLT, HEXAGON W/W DEEP RECESS | 4   |          |
| 16      | 6L2-44328-00-00 | .PLATE                         | 2   |          |
| 17      | 6FM-45331-00-CA | HOUSING, BEARING               | 1   |          |
| 18      | 93315-22004-00  | BEARING                        | 1   |          |
| 19      | 93101-20048-00  | .OIL SEAL                      | 2   |          |
| 20      | 93210-06ME6-00  | .O-RING                        | 1   |          |
| 21      | 93604-12M07-00  | .PIN, DOWEL                    | 2   |          |
| 22      | 6L2-45315-A0-00 | .PACKING, LOWER CASING         | 1   |          |
| 23      | 97080-06020-00  | BOLT                           | 2   |          |
| 24      | 6L2-45375-00-00 | DAMPER, SEAL                   | 1   |          |
| 25      | 6FM-44150-00-00 | SHIFT CAM ASSY                 | 1   | S(16.7") |
| 25      | 6FM-44150-10-00 | SHIFT CAM ASSY                 | 0   | L(21.7") |
| 26      | 6FM-45510-10-00 | DRIVE SHAFT ASSY               | 0   | L(21.7") |
| 26      | 6FM-45510-00-00 | DRIVE SHAFT ASSY               | 1   | S(16.7") |
| 27      | 90280-03024-00  | .KEY, WOODRUFF                 | 1   |          |
| 28      | 6L2-45551-01-00 | PINION (13T)                   | 1   |          |
| 29      | 90179-10M14-00  | NUT                            | 1   |          |
| 30      | 93341-320U0-00  | BEARING                        | 1   |          |

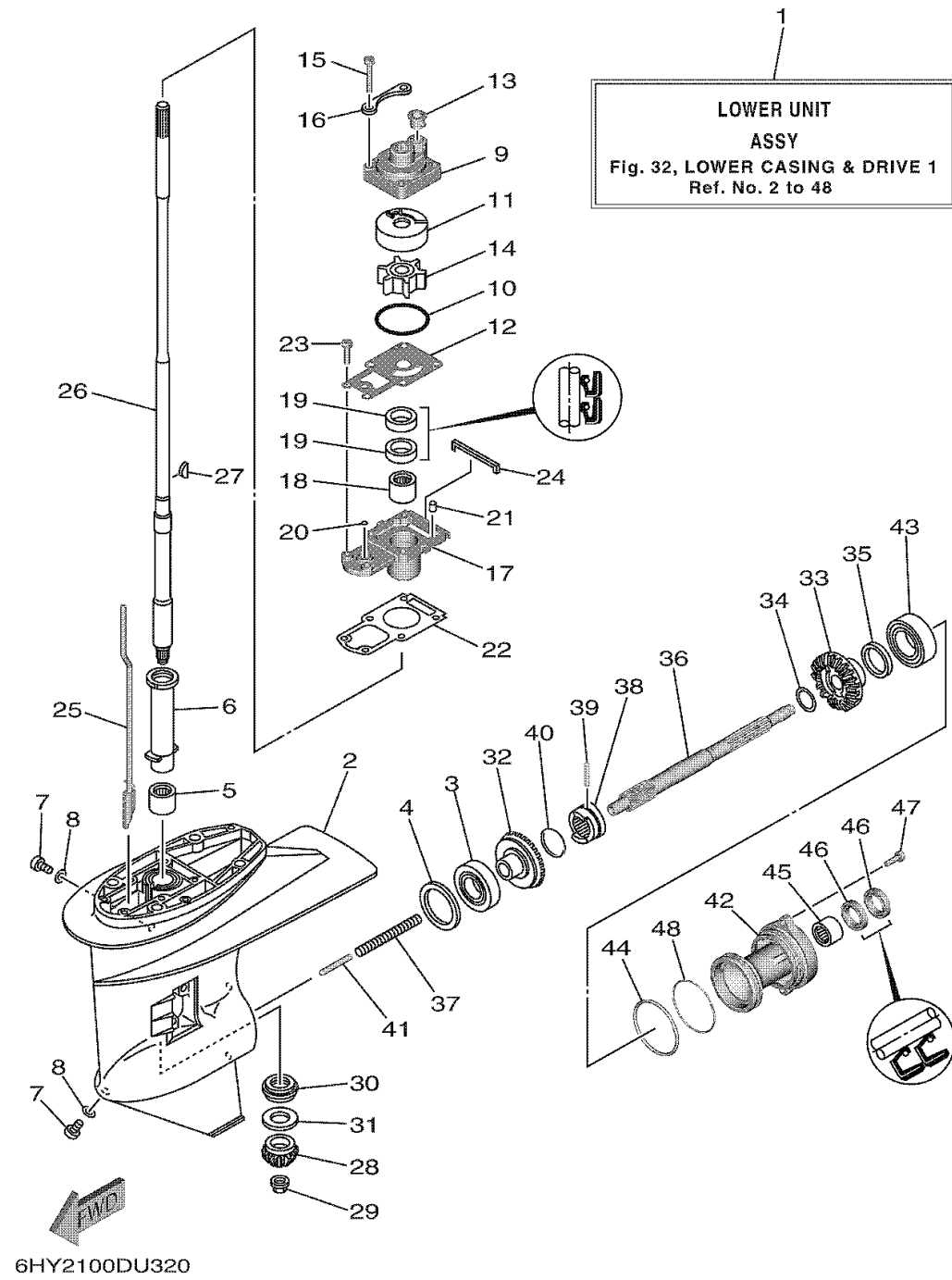
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## LOWER CASING DRIVE 1

| Ref No. | Part Number     | Description         | Qty | Remarks     |
|---------|-----------------|---------------------|-----|-------------|
| 31      | 6L2-45587-00-00 | SHIM (T:1.5MM)      | 1   | UR          |
| 31      | 6L2-45587-10-00 | SHIM (T:1.6MM)      | 1   | UR          |
| 32      | 6FM-45560-00-00 | GEAR 1 (27T)        | 1   |             |
| 33      | 6FM-45571-00-00 | GEAR 2 (27T)        | 1   |             |
| 34      | 90201-20417-00  | WASHER, PLATE       | 1   |             |
| 35      | 6L2-45577-30-00 | SHIM (T:1.3MM)      | 1   | UR          |
| 35      | 6L2-45577-10-00 | SHIM (T:1.1MM)      | 1   | UR          |
| 35      | 6L2-45577-20-00 | SHIM (T:1.2MM)      | 1   | UR          |
| 35      | 6L2-45577-00-00 | SHIM (T:1.0MM)      | 1   | UR          |
| 36      | 65W-45611-00-00 | SHAFT, PROPELLER    | 1   |             |
| 37      | 90501-10065-00  | SPRING, COMPRESSION | 1   |             |
| 38      | 6FM-45631-00-00 | CLUTCH, DOG         | 1   |             |
| 39      | 90250-05010-00  | PIN, STRAIGHT       | 1   |             |
| 40      | 648-45633-11-00 | RING, CROSS PIN     | 1   |             |
| 41      | 648-45635-00-00 | PLUNGER, SHIFT      | 1   |             |
| 42      | 6L2-45361-03-CH | CAP, LOWER CASING   | 0   | MATTE BROWN |
| 42      | 6L2-45361-03-CE | CAP, LOWER CASING   | 1   | WHITE       |
| 43      | 93306-00612-00  | BEARING             | 1   |             |
| 44      | 93210-60MA3-00  | .O-RING             | 1   |             |
| 45      | 93315-22004-00  | BEARING             | 1   |             |

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## LOWER CASING DRIVE 1

| Ref No. | Part Number    | Description                   | Qty | Remarks |
|---------|----------------|-------------------------------|-----|---------|
| 46      | 93101-20M07-00 | .OIL SEAL                     | 2   |         |
| 47      | 97E95-06520-00 | BOLT, HEXAGON W/W DEEP RECESS | 2   |         |
| 48      | 93210-60M99-00 | .O-RING                       | 1   |         |