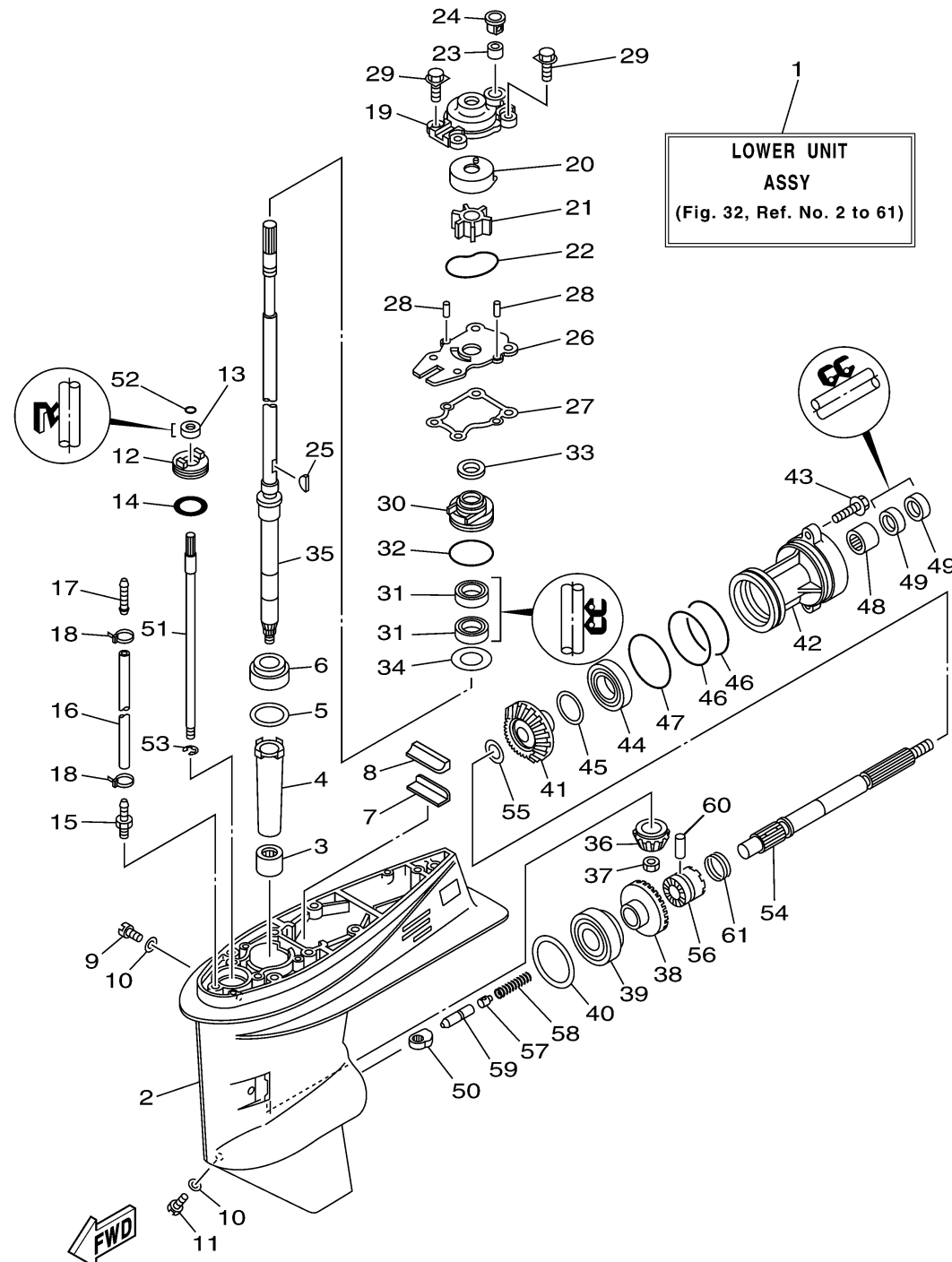


LOWER CASING DRIVE 1



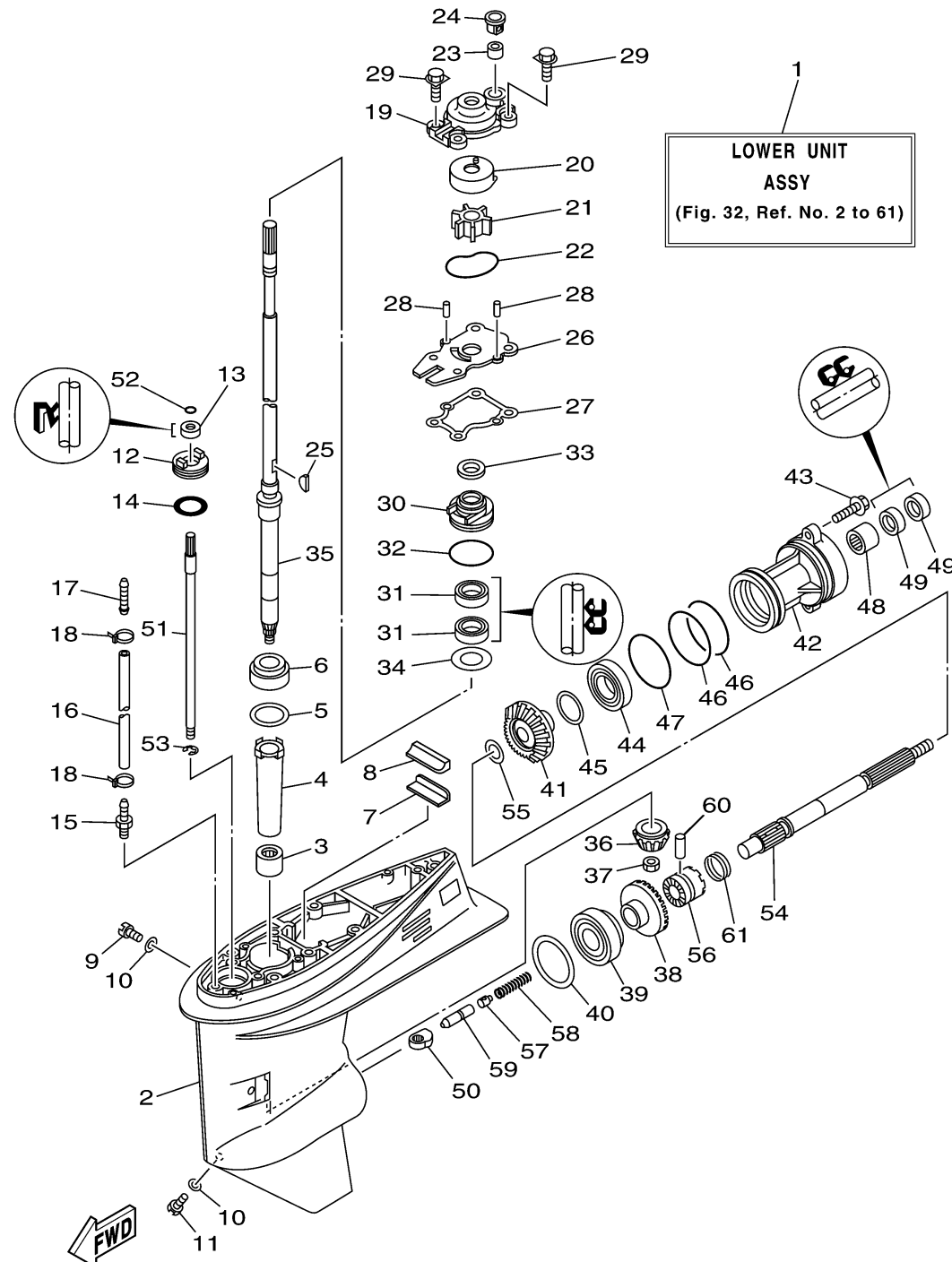
6BG1110-H320

*: EXCEPT FOR JET DRIVE(F40JEA/ JEHA)

Ref No.	Part Number	Description	Qty	Remarks
1	6BG-45300-02-8D	LOWER UNIT ASSY	1	S(16.3")
1	6BG-45300-12-8D	LOWER UNIT ASSY	0	L(21.1")
2	62Y-45301-00-8D	CASING, LOWER	1	
3	93315-32224-00	BEARING	1	
4	6H4-45536-00-00	SLEEVE, DRIVE SHAFT	1	
5	663-45587-01-00	SHIM (T:0.10MM)	1	UR
5	663-45587-10-00	SHIM (T:0.12MM)	1	UR
5	663-45587-20-00	SHIM (T:0.15MM)	1	UR
5	663-45587-30-00	SHIM (T:0.18MM)	1	UR
5	663-45587-40-00	SHIM (T:0.30MM)	1	UR
5	663-45587-50-00	SHIM (T:0.40MM)	1	UR
5	663-45587-60-00	SHIM (T:0.50MM)	1	UR
6	93332-00001-00	BEARING	1	
7	663-45376-00-00	GUIDE, SEAL DAMPER	1	
8	63D-45375-00-00	DAMPER, SEAL	1	
9	90340-08002-00	PLUG, STRAIGHT SCREW	1	
10	90430-08003-00	.GASKET	2	
11	688-45341-10-00	PLUG, DRAIN	1	
12	63D-45321-00-00	PLATE	1	
13	93106-09014-00	.OIL SEAL	1	

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LOWER CASING DRIVE 1



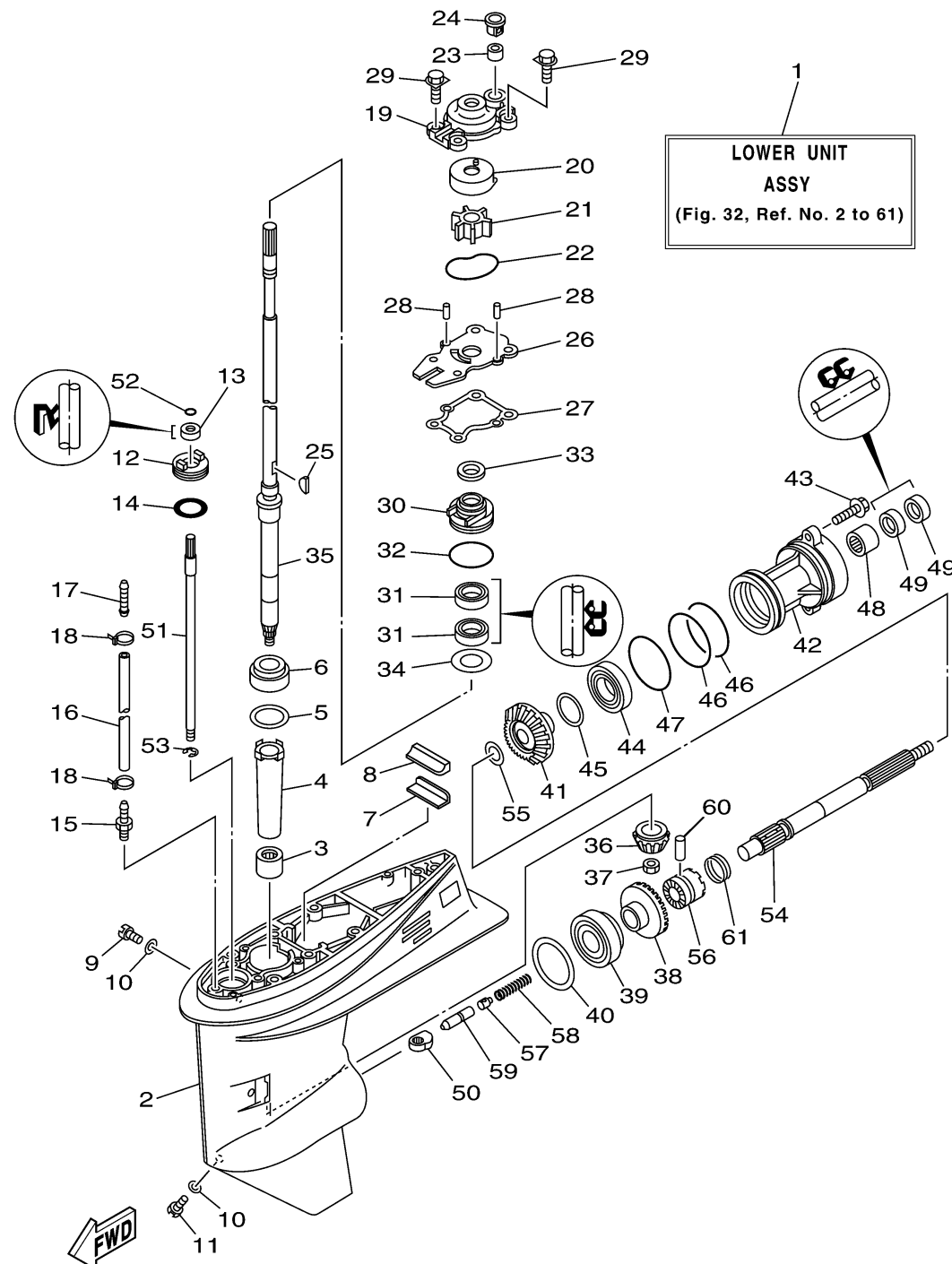
6BG1110-H320

*: EXCEPT FOR JET DRIVE(F40JEA/ JEHA)

Ref No.	Part Number	Description	Qty	Remarks
14	93210-33MG4-00	.O-RING	1	
15	6E5-45378-00-00	NIPPLE, HOSE	1	
16	90445-07ME8-00	HOSE (L80)	1	
17	6E5-83558-10-00	END, NIPPLE	1	
18	90465-11M10-00	CLAMP	2	
19	66T-44311-00-00	HOUSING, WATER PUMP	1	
20	63D-44322-00-00	.INSERT, CARTRIDGE	1	
21	6H4-44352-02-00	.IMPELLER	1	
22	93210-59MG7-00	.O-RING	1	
23	663-44366-01-00	.DAMPER, WATER SEAL 2	1	
24	63D-44312-00-00	.COVER, WATER PUMP HOUSING	1	
25	90280-03M03-00	.KEY, WOODRUFF	1	
26	63D-44323-00-00	.OUTER PLATE, CARTRIDGE	1	
27	63D-44316-00-00	.GASKET, WATER PUMP	1	
28	93604-08062-00	PIN, DOWEL	2	
29	90119-08185-00	.BOLT, WITH WASHER	4	
30	6BG-44341-00-00	HOUSING, WATER PUMP	1	
31	93101-22M60-00	.OIL SEAL	2	
32	93210-48001-00	.O-RING	1	
33	66T-45344-02-00	COVER, OIL SEAL	1	

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LOWER CASING DRIVE 1



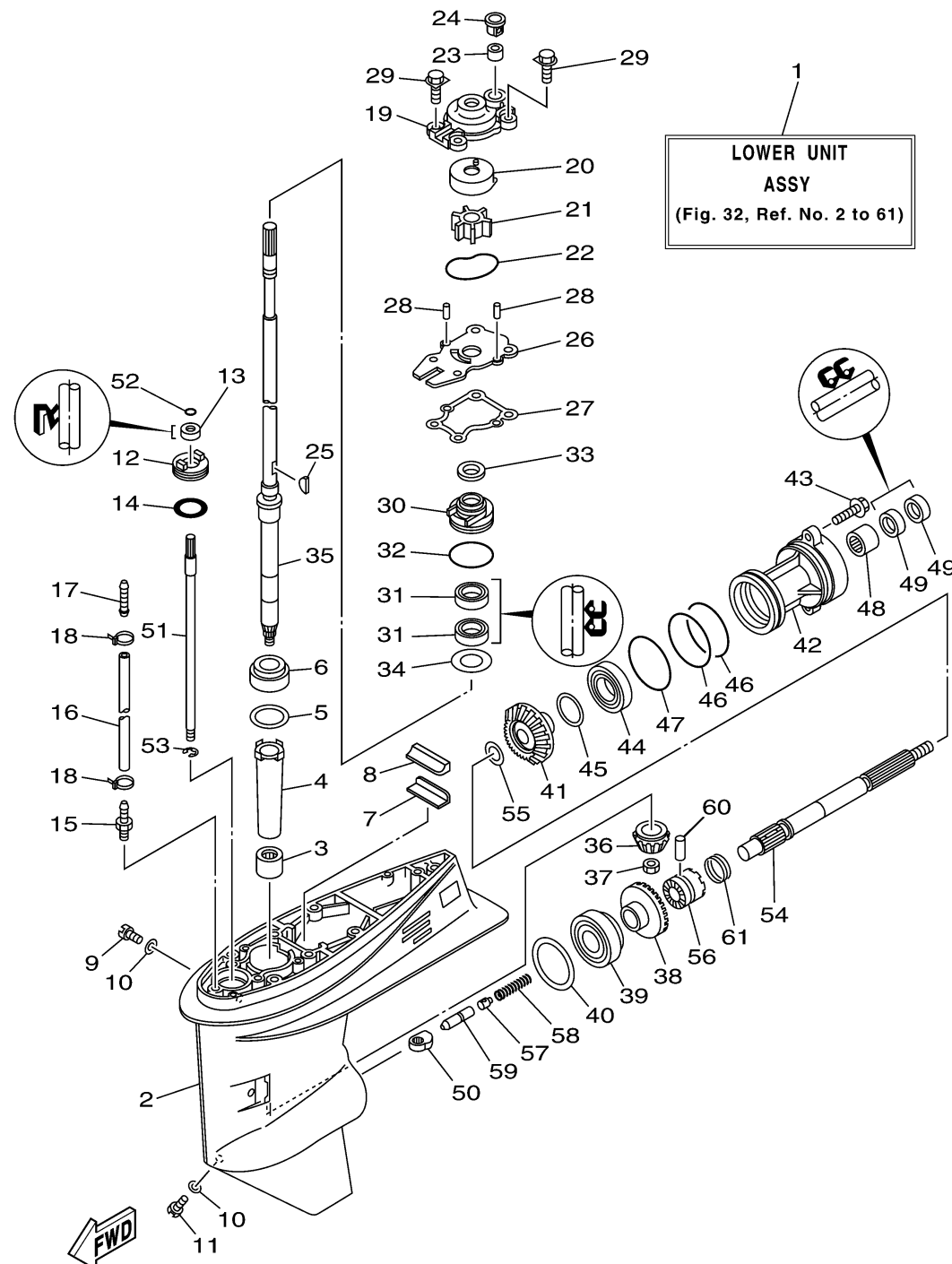
6BG1110-H320

*: EXCEPT FOR JET DRIVE(F40JEA/ JEHA)

Ref No.	Part Number	Description	Qty	Remarks
34	90201-27M00-00	WASHER, PLATE	1	
35	67C-45501-00-00	DRIVE SHAFT COMP.	1	S(16.3")
35	67C-45501-10-00	DRIVE SHAFT COMP.	0	L(21.1")
36	66T-45551-00-00	PINION (13T)	1	
37	90170-12138-00	NUT	1	
38	66T-45560-01-00	GEAR 1 (26T)	1	
39	93332-00003-00	BEARING	1	
40	663-45567-01-00	SHIM (T:0.10MM)	1	UR
40	663-45567-10-00	SHIM (T:0.12MM)	1	UR
40	663-45567-20-00	SHIM (T:0.15MM)	1	UR
40	663-45567-30-00	SHIM (T:0.18MM)	1	UR
40	663-45567-40-00	SHIM (T:0.30MM)	1	UR
40	663-45567-50-00	SHIM (T:0.40MM)	1	UR
40	663-45567-60-00	SHIM (T:0.50MM)	1	UR
41	66T-45571-00-00	GEAR 2 (26T)	1	
42	63D-45361-02-8D	CAP, LOWER CASING	1	
43	90105-08M61-00	BOLT, FLANGE	2	
44	93306-001U1-00	BEARING	1	
45	63D-45577-00-00	SHIM (T:0.10MM)	1	UR
45	63D-45577-10-00	SHIM (T:0.12MM)	1	UR

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LOWER CASING DRIVE 1



6BG1110-H320

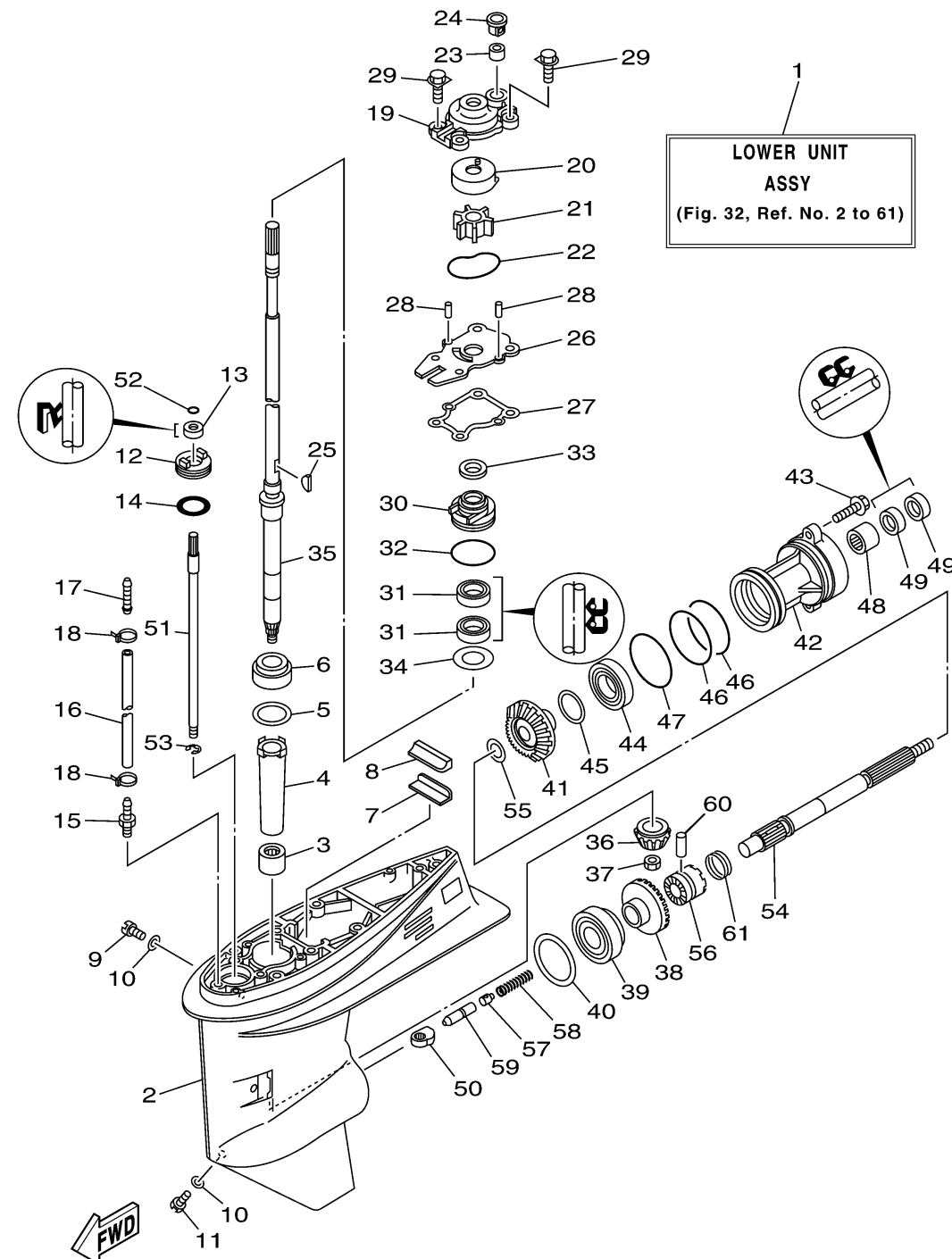
*: EXCEPT FOR JET DRIVE(F40JEA/ JEHA)

Ref No.	Part Number	Description	Qty	Remarks
45	63D-45577-20-00	SHIM (T:0.15MM)	1	UR
45	63D-45577-30-00	SHIM (T:0.18MM)	1	UR
45	63D-45577-40-00	SHIM (T:0.30MM)	1	UR
45	63D-45577-50-00	SHIM (T:0.40MM)	1	UR
45	63D-45577-60-00	SHIM (T:0.50MM)	1	UR
46	93210-74MG5-00	.O-RING	2	
47	93210-69MG6-00	.O-RING	1	
48	93317-22204-00	BEARING	1	
49	93101-22M00-00	.OIL SEAL	2	
50	62Y-44151-00-00	CAM, SHIFT	1	
51	63D-44144-00-00	ROD, SHIFT 2	1	
52	93210-07003-00	.O-RING	1	
53	99001-08600-00	CIRCLIP	1	
54	63D-45611-00-00	SHAFT, PROPELLER	1	
55	90201-22429-00	WASHER, PLATE	1	
56	63D-45631-01-00	CLUTCH, DOG	1	
57	663-45634-00-00	SLIDE, SHIFT	1	
58	90501-18001-00	SPRING, COMPRESSION	1	
59	63D-45635-00-00	PLUNGER, SHIFT	1	
60	90250-06023-00	PIN, STRAIGHT	1	

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LOWER CASING DRIVE 1

Ref No.	Part Number	Description	Qty	Remarks
61	67C-45633-01-00	RING, CROSS PIN	1	



6BG1110-H320

*: EXCEPT FOR JET DRIVE(F40JEA/ JEHA)